

NETLink[®] PRO family

Application Examples with RFC 1006

Edition 4 / 05.08.2011

Systeme Helmholz products

S7/S5 OPC-Server V4.0.6.4908 (Systeme Helmholz)

Products of other manufacturers

INAT-OPC-Server (INAT GmbH)

Indusoft Web Studio V7.0 (Indusoft)

InTouch V9.5 (Wonderware GmbH)

KEPserverEx V5.4.135.0 (KEPware Inc.)

PROCON-Win V5.3 (GTI Control)

VisAM Win32 (VISAM GmbH)

WinCC flexible 2005/2007 (Siemens AG)

ZenOn V6.2 (COPA-DATA)

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Note:

We have checked the content of this manual for conformity with the hardware and software described. Nevertheless, because deviations cannot be ruled out, we cannot accept any liability for complete conformity. The information in this manual is regularly updated. When using purchased products, please heed the latest version of the manual, which can be viewed in the Internet at www.helmholtz.com, from where it can also be downloaded.

Our customers are important to us. We are always glad to receive suggestions for improvement and ideas.

Revision history of this document:

Edition	Date	Revision
1	07.05.2008	First edition
2	07.04.2010	PRO family updated
3	29.11.2010	KEPserverEx V5.4.135.0 updated
4	04.07.2011	Helmholz OPC Server V4.0.6.4908 updated
5	05.08.2011	Added Indusoft Web Studio V7.0 and PROCON-Win V5.3

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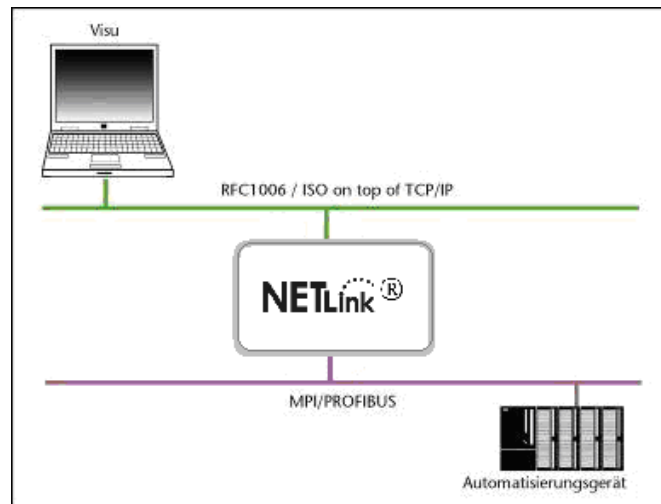
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1 Overview

1.1 Application and function description

This document is intended as a supplement to the NETLink® product line manuals.

Many visualization manufacturers support the TCP/IP protocol 'RFC1006' also known as 'ISO on top of TCP' to be able to communicate with S7-300/S7-400 systems, for example.



If this 'RFC1006' function is activated for example in the NETLink® PRO, explicit adaptations must be made to the software products. This manual describes step by step the basic settings of a small selection of visualization solutions for transferring data via this communication path.

In firmware versions from 2.3 of the NETLink® PRO family adapters the "RFC1006" function is always active.

It is assumed that the reader is familiar with the development environment of the software solutions mentioned in this document, as only the points specific to the connection are described

More extensive support with commissioning and parameterization of the various SCADA-, HMI/OPC server systems is available directly from the manufacturers in question.

At this point is not described how a Internet teleservice via VPN and port forwarding is implemented with a NETLink® Ethernet gateway.



Please pay attention to the information in the figures

1.2 Information in the figures

Many of the figures in this document contain settings and directions for use marked or highlighted in red.

2 RFC 1006 Activation via the Web Interface

The examples described here are based on NETLink models with firmware versions less than V2.3 (e.g. NETLink® PRO). Prior to the use with this device the RFC 1006 functionality has to be set manually.

A detailed description is also given in the accordingly manual! We generally recommend upgrading your NETLink® products with the last firmware version, so you can always use the latest features.

2.1 Requirements

The NETLink® Ethernet gateway is connected to the PC via a network card. One of the SCADA/OPC server programs described below is also installed on this PC. The Webinterface function must not be deactivated. It is accessed via one of the installed Internet browsers (for example, Mozilla Firefox, Opera, Konqueror, or Internet Explorer).

You do not need to install any additional drivers for the NETLink®.

The applications described here were performed on the Windows XP operating system with service package 2 and 3.

2.2 Adapting the configuration side

As soon as the Web interface is opened by entering the relevant URL '*http://<ip address>*', the link to "*Configuration*" opens. As soon as you have answered the security query, you can write to all parameters.




From version 2.3 there is a text field: "RFC mode is always activated". In this case, you can skip this section.

The '*RFC 1006 interface ON/OFF*' option is activated by entering "ON" and confirming with the "OK" button (see Fig.)

In the next window, the settings are displayed again and must be confirmed with "OK" before they are finally transferred to the NETLink® device.

The following screenshots were created with NETLink® PRO. The settings can also be made in all NETLink® Ethernet variants.

Configuration menu in NETLink® PRO:



compatible with you

Home
Status
Configuration
Security
Observe Variables

NETLink PRO Configuration

Device specific parameters

Device name

TCP parameters

Static IP address Static parameters are used if DHCP is switched off

Static subnet mask Static parameters are used if DHCP is switched off

Static gateway Static parameters are used if DHCP is switched off

Alternative NETLink Port Don't use well-known ports less than 1024 (Default port is 7777)

DHCP ON/OFF

DHCP Timeout (in seconds)

Web interface ON/OFF

RFC 1006 / S7-TCP parameters

RFC 1006 interface ON/OFF ON The following parameters are used if RFC 1006 is switched on

- Bus autobaud ON/OFF

- Own station address

- Stored bus parameters

Baud rate (kBit/s)	<input type="text" value="187.5"/>	HSA	<input type="text" value="31"/>	<small>The bus parameters are used if autobaud detection is switched off</small>
Tslot_Init	<input type="text" value="415"/>	Ttr	<input type="text" value="9984"/>	
Max. Tsdr	<input type="text" value="400"/>	Min. Tsdr	<input type="text" value="20"/>	
Tset	<input type="text" value="12"/>	Tqui	<input type="text" value="0"/>	
Gap Factor	<input type="text" value="5"/>	Retry	<input type="text" value="2"/>	

- Rack/Slot mode ON/OFF

- Fix destination address for R/S mode This parameter is only necessary if rack/slot mode is switched on

Password settings

New password

Retype new password

OK
System Reset
Cancel



Rebooting can take up to 15 seconds.

After the new parameterization data have been stored, the NETLink® PRO is restarted to activate the new configuration.

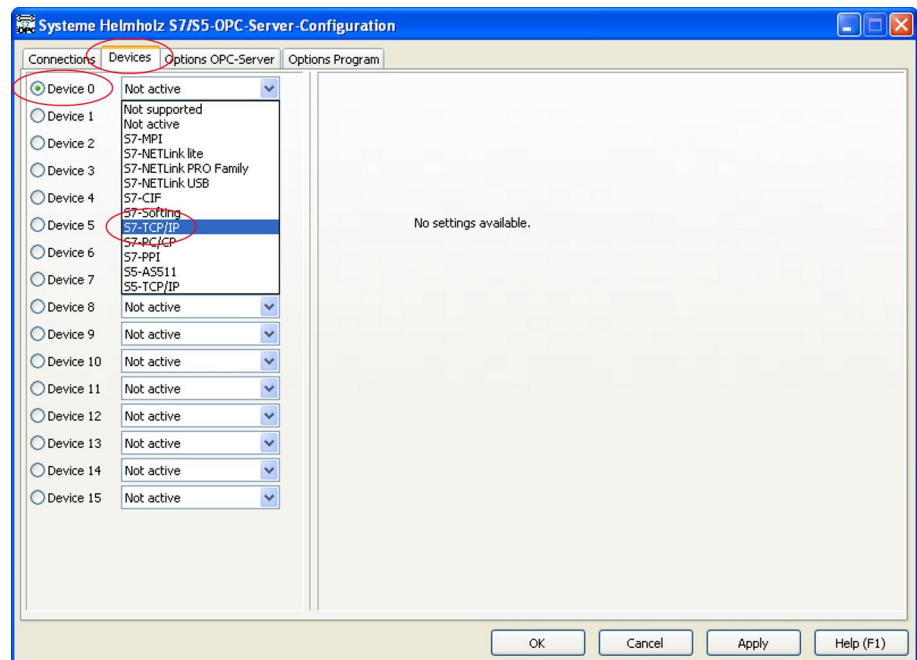
3 Systeme Helmholtz OPC-Server V4.0.6.4908

The following steps must be performed in the described sequence (Version July 2011):

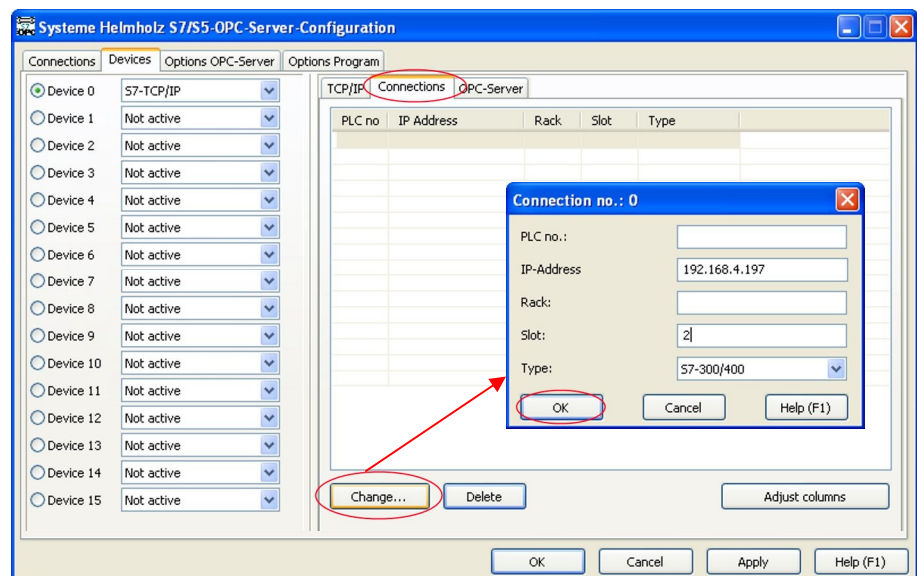
3.1 Configuration of the communication partner

Start the “*Configuration S7-OPC Server*” program module via *Start/Programs/Systeme Helmholtz/S7-OPC-Server*:

- Select tab card “*Devices*”.
- In this example, click device 0 and then select “*S7-TCP/IP*” from the pull-down menu.

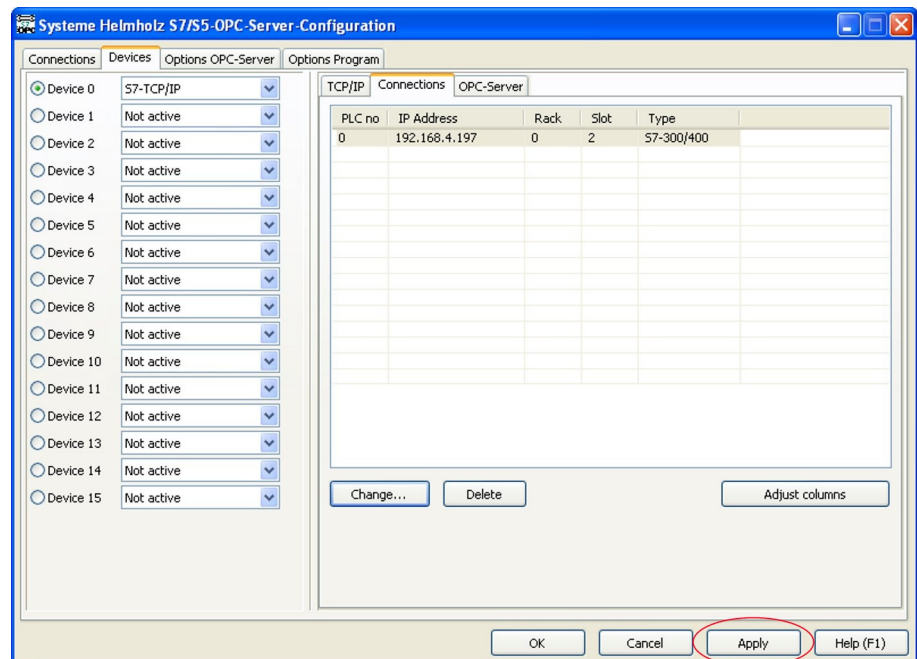


- Go to the tab “*Connections*” in the right sub window.
- Click „*Change...*” to create a new connection.



It opens a new connection window

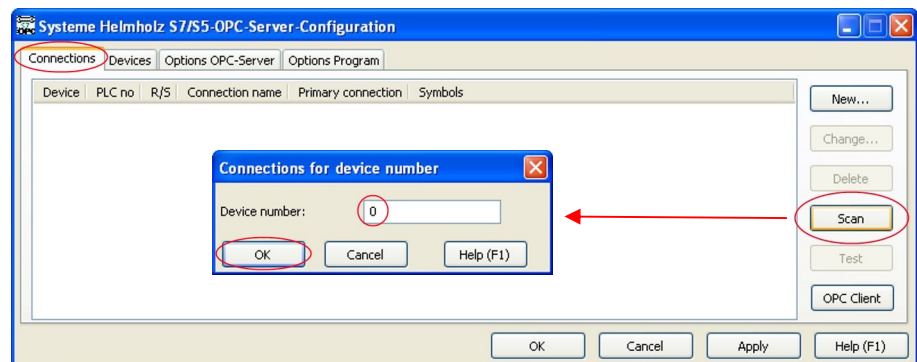
- The PLC no. and Rack in this example is not relevant
- Enter the NETLink[®] address in the IP address field
- Enter the MPI address of the connected PLC in “Slot”
- Finally set the type of PLC you are working with.
- Close the window by clicking “OK”.



Complete your connection settings with “Apply”

Next, select the main tab “Connections”

- Click the Button “Scan”.

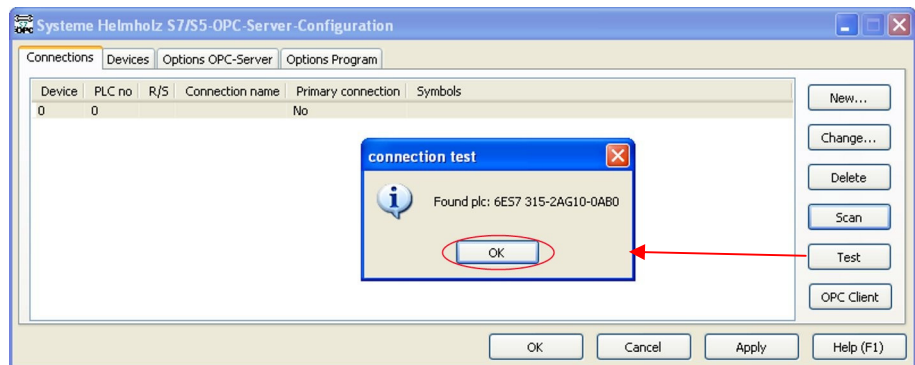


Enter the configured device number (possible 0 to 15). In this example -> 0

- Confirm with “OK”

The connection to the adapter should be established and displayed.

- The CPU can be determined with “Test” (this feature is optional and must not be executed in mandatory).

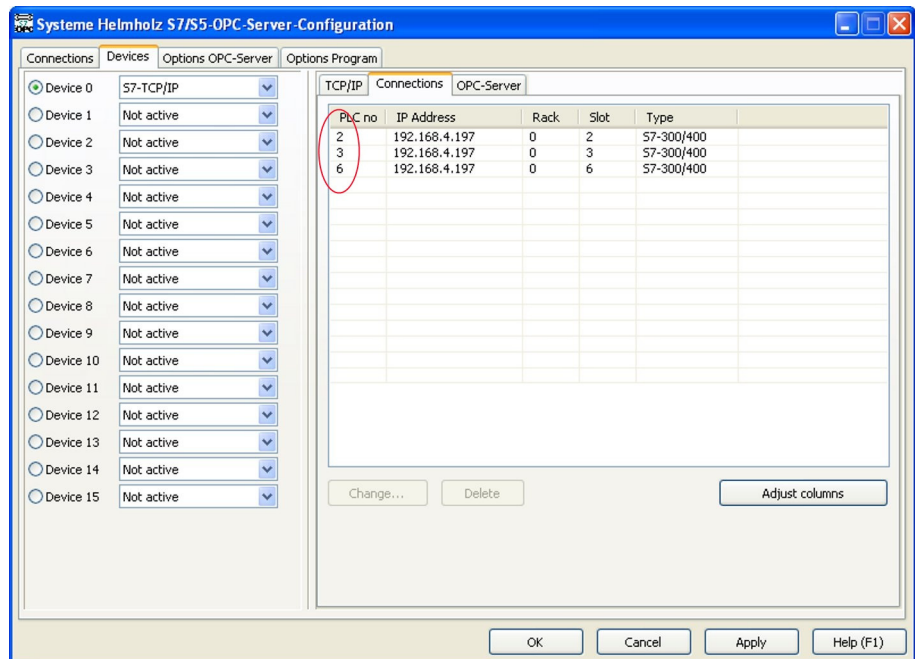


- The connection test was successful and can be confirmed with “OK”.

The OPC server is now fully configured for a NETLink® to PLC connection.

If you want to set up multiple connections within a device, the “PLC no.” has to be unique for each connection. These numbers must be different.

i
Choose the CPU address
as PLC-number to
prevent duplicates



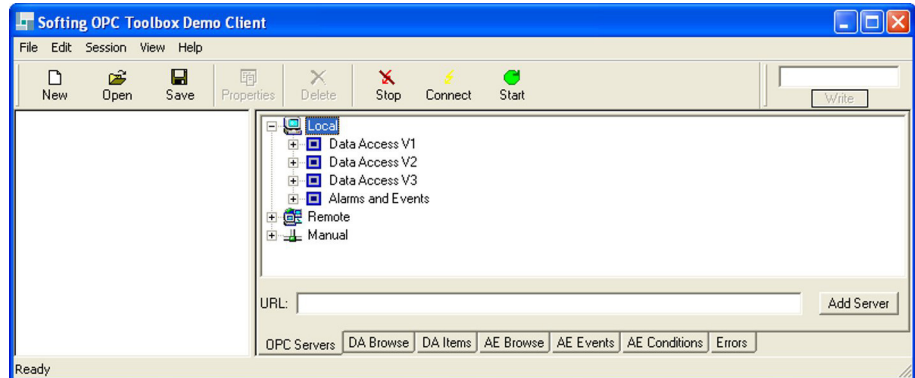
3.2 Setting up the OPC Toolbox demo client

The following steps are provided as an example only and are not obligatory for customer applications. They serve as a visual check whether data exchange is taking place.

Start program module “OPC Toolbox demo client” with Start/Programs/Systeme Helmholtz/S7-OPC-Server. The various tab cards are displayed below.

The “OPC Servers” field opens first:

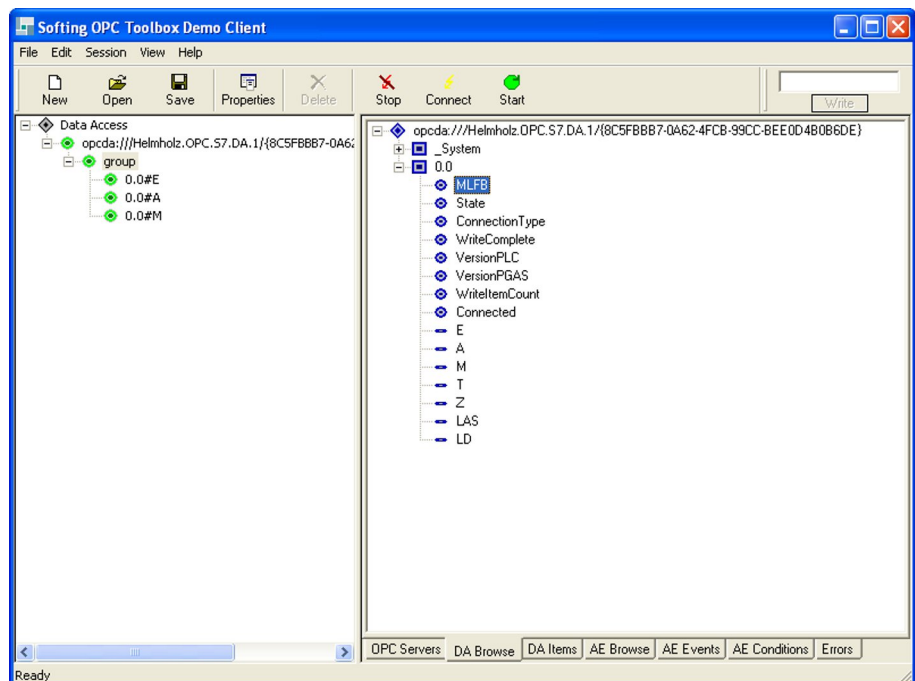
- the tree structure can be open by clicking the plus sign in front of “Local”



- open “Data Access V3” in a similar manner
- open “Helmholz S7/S5 OPC Server” similarly
- Double-click “Helmholz.OPc.S7.DA.1”
- The “group” opens in the left field. The green circle indicates that the connection has been started.

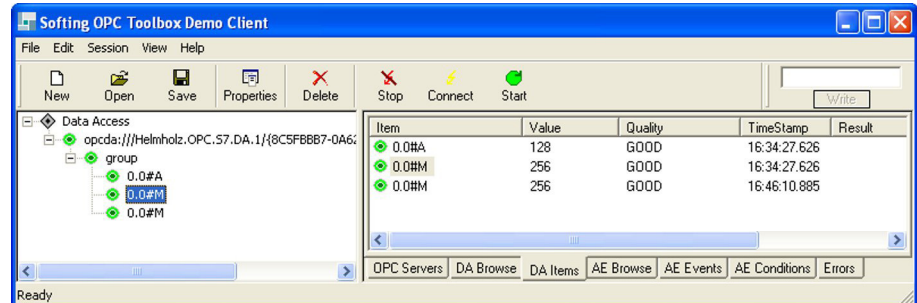
Now switch to the “DA Browse” tab card.

- open “opcda://Helmholz.OPC.S7.DA.1/{...” in the tree structure
- A device is displayed when it has been found (in this case “0.0”).
- On opening the device, the data access objects are searched from the CPU and then listed.
- Transfer the selected items into the left column by double clicking (multiple selections possible).

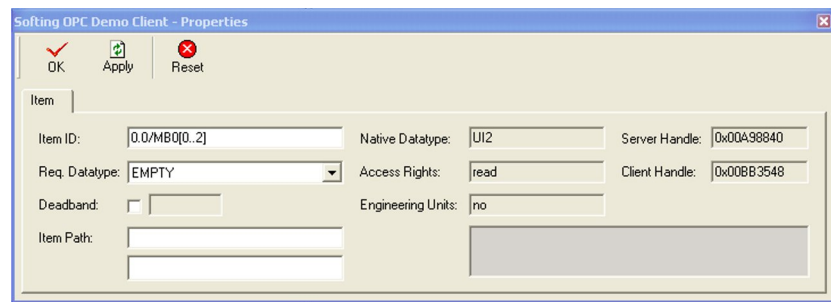


Now switch to the “DA Items” tab card.

- The connection quality status is displayed in the “Quality” column
- Currently, only the permissible name range elements are displayed under “Value”.

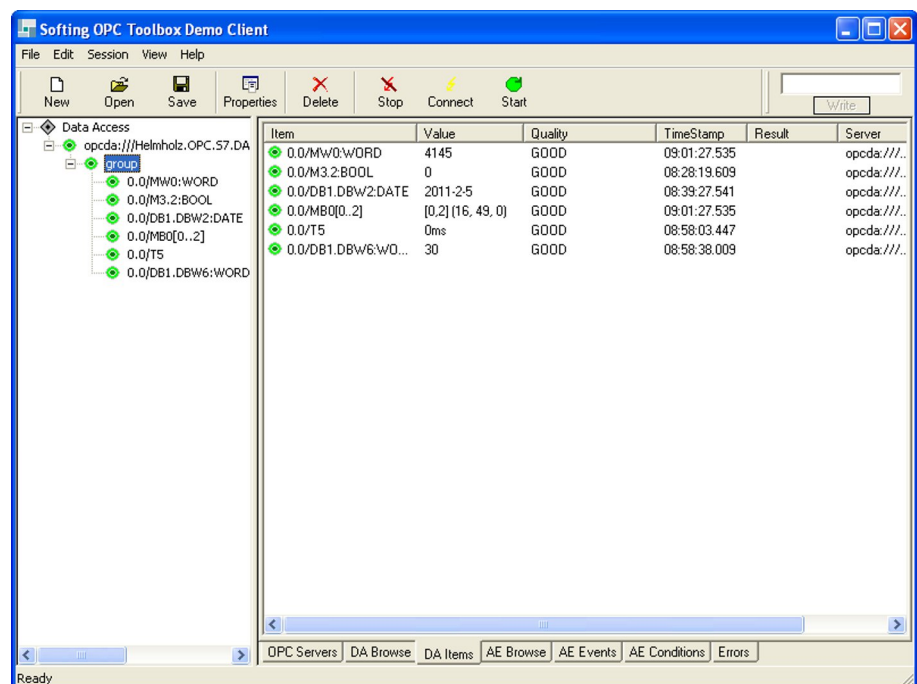


- Every item can be edited by selecting it and then clicking the “Properties” button.



- The changes are adopted with “Apply” and “OK”.

Further examples of the syntax of various items:

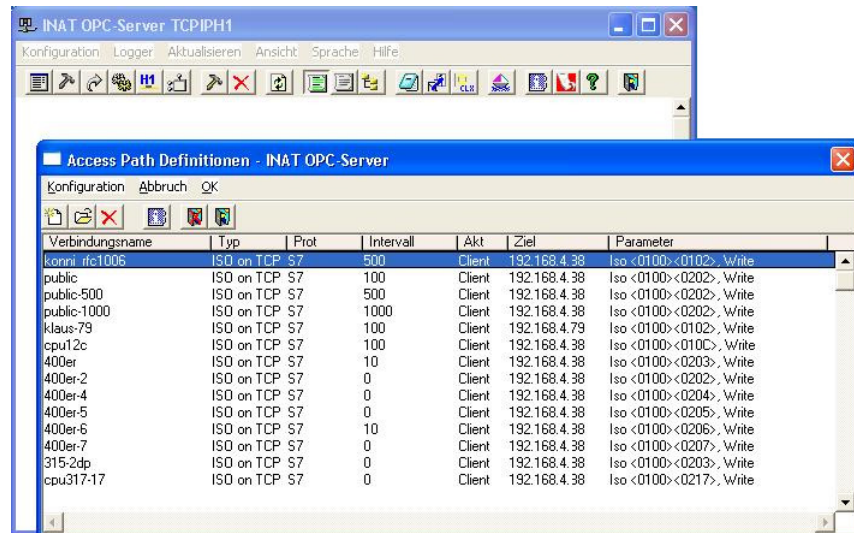


4 INAT-OPC-Server (INAT GmbH)

The following steps must be performed in the described sequence (status May 2008):

4.1 Configuring the INAT OPC server

The following dialog box opens when you select “*Configuration->AccessPathDefinition*” from the menu:



A new connection is generated via menu “*Configuration->New*” in dialog box “*Access Path Definition*”.

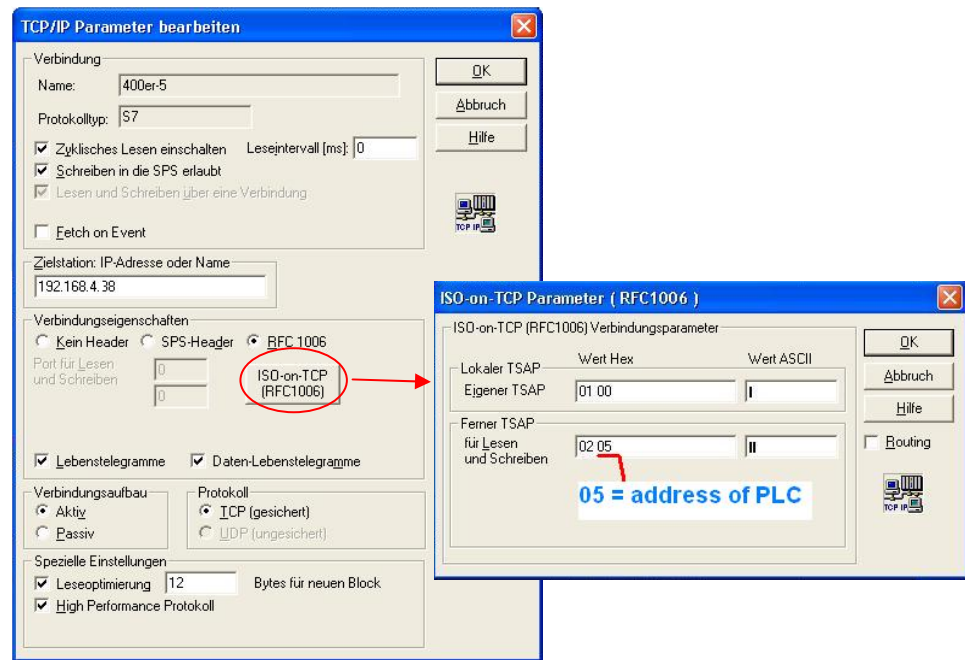
The following dialog box opens.



When you have confirmed the new connection with the OK button, you can set the parameters in the subsequent dialog box:

The most important entries are:

- The IP address of the target station
- Connection properties RFC1006



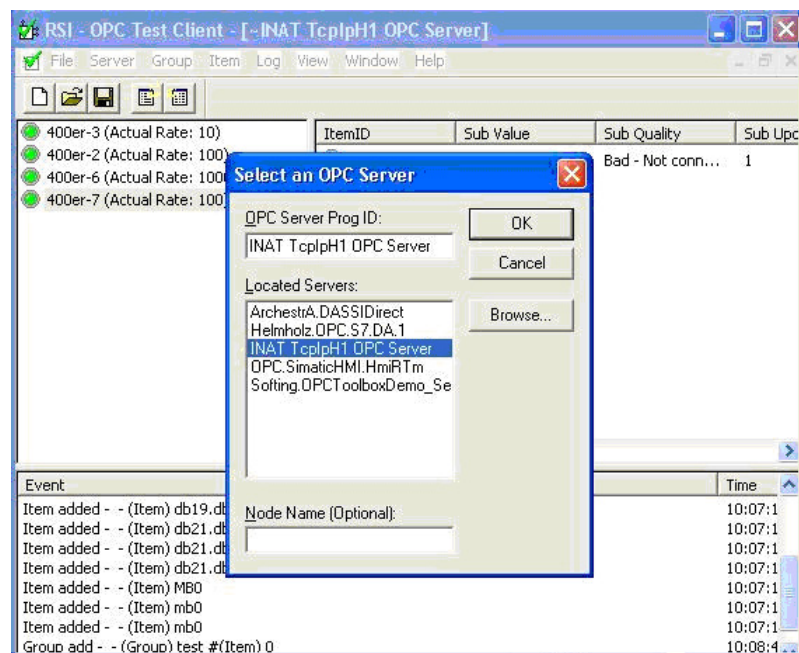
The RFC1006 setting is configured via the “ISO-on-TCP” button.

4.2 INAT-OPC Client

Select the OPC Server.

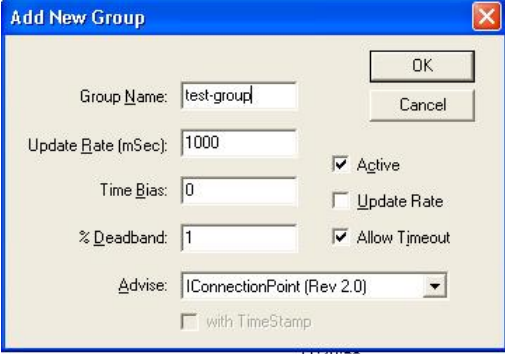
Once the server is configured, you can access the data of the controller via the OPC Client.

You can select the OPC server from which the configured data will be fetched via menu item “File->New”.



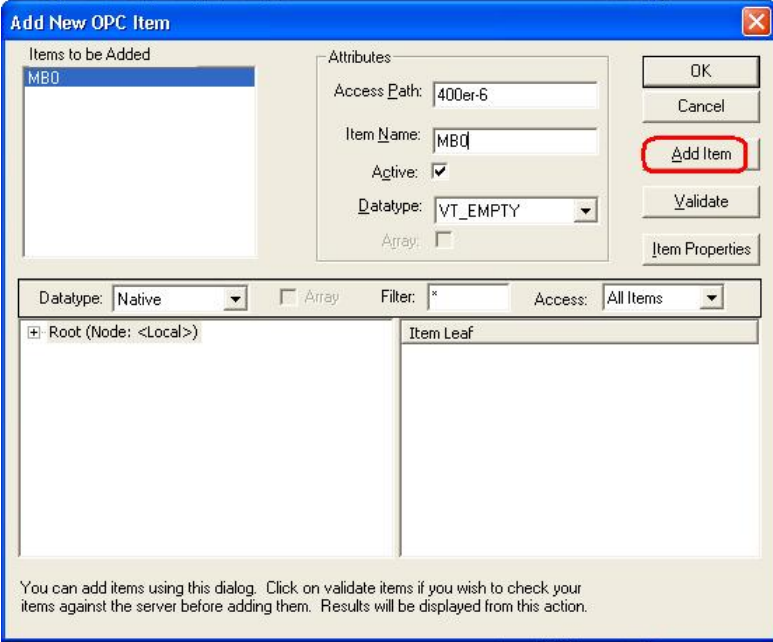
Configuring visualization data

- First of all, create a "Group"
- Menu "Group->Add Group..."



The "Add New Group" dialog box is shown. It has a title bar with a close button. The fields include: "Group Name" with the value "test-group", "Update Rate (mSec)" with the value "1000", "Time Bias" with the value "0", and "% Deadband" with the value "1". There are checkboxes for "Active" (checked), "Update Rate" (unchecked), and "Allow Timeout" (checked). A dropdown menu for "Advise" is set to "IConnectionPoint (Rev 2.0)". At the bottom, there is a checkbox for "with TimeStamp" which is unchecked. "OK" and "Cancel" buttons are in the top right corner.

- Then select menu "Item->Add Item..."
- Important! In field "Access Path" you must enter the name of the connection exactly as designated in the OPC server
- For "Item Name" enter the variable from the SPC
- Finally press button "Add Item" and then "OK"



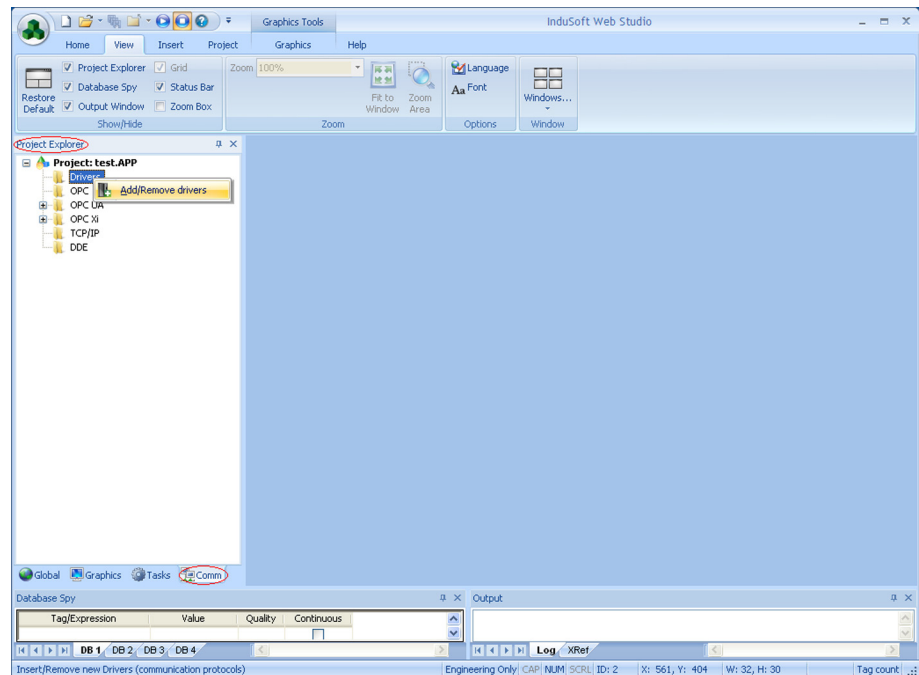
The "Add New OPC Item" dialog box is shown. It has a title bar with a close button. On the left, there is a list box "Items to be Added" containing the item "MB0". On the right, the "Attributes" section contains: "Access Path" with the value "400er-6", "Item Name" with the value "MB0", "Active" checked, "Datatype" set to "VT_EMPTY", and "Array" unchecked. Below this, there are fields for "Datatype" (set to "Native"), "Array" (unchecked), "Filter" (set to "*"), and "Access" (set to "All Items"). At the bottom, there are two empty list boxes labeled "Root (Node: <Local>)" and "Item Leaf". On the right side, there are buttons for "OK", "Cancel", "Add Item" (which is highlighted with a red rectangle), "Validate", and "Item Properties". A footer note states: "You can add items using this dialog. Click on validate items if you wish to check your items against the server before adding them. Results will be displayed from this action."

5 Indusoft Web Studio V7.0

The following steps must be performed in the described sequence (status August 2011). The user should be familiar with IWS or at least have the “Getting Started” guide and the Indusoft-driver specs “SIETH” at hand.

5.1 Configuring the Indusoft communication driver

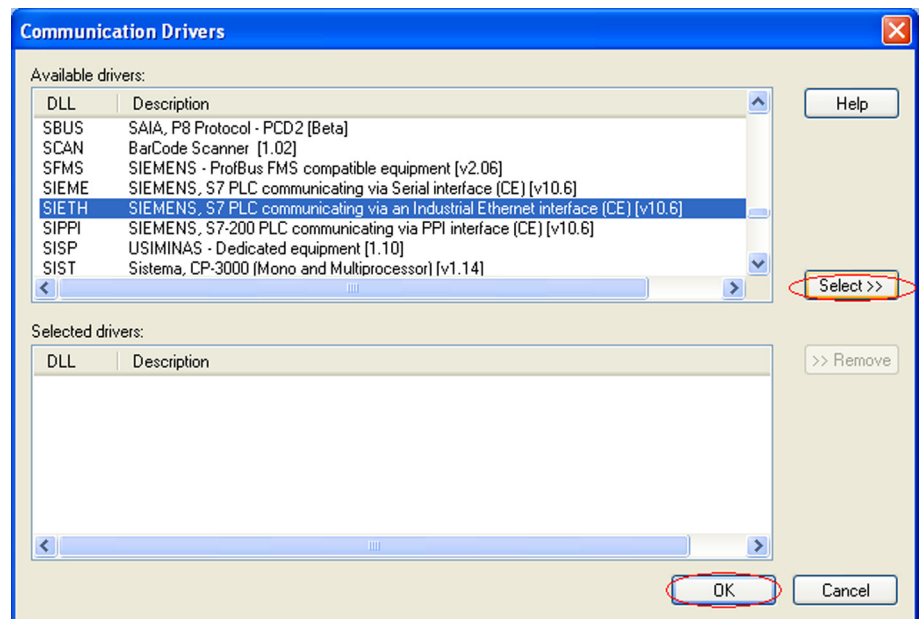
Choose the tab „Comm“ in „Project Explorer“, then right-click on “Drivers” and choose “Add/Remove drivers”:



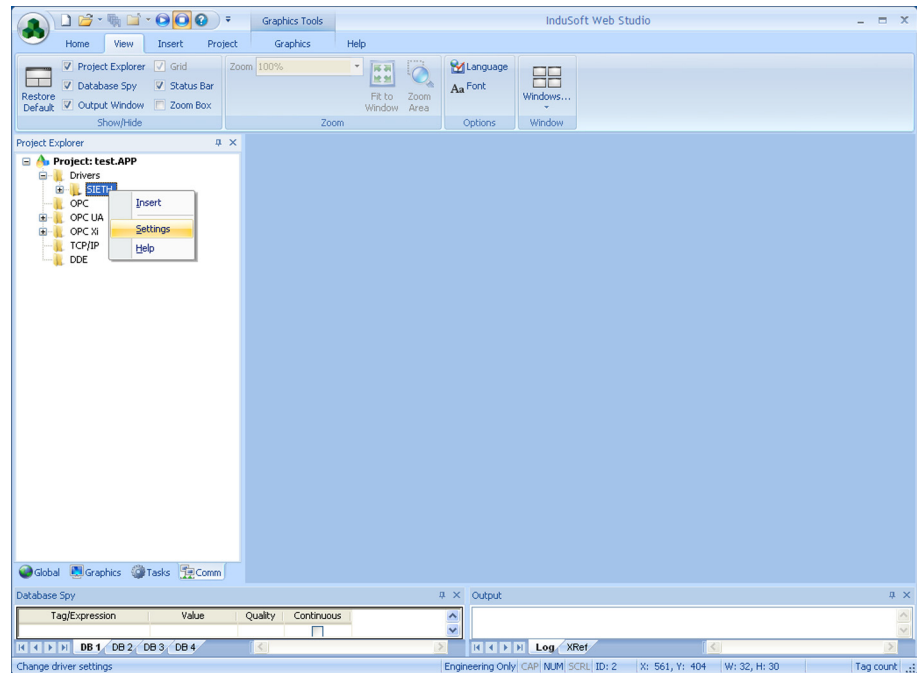
Pick the “SIETH” driver out and add it by clicking “Select>” and confirm with “OK”:



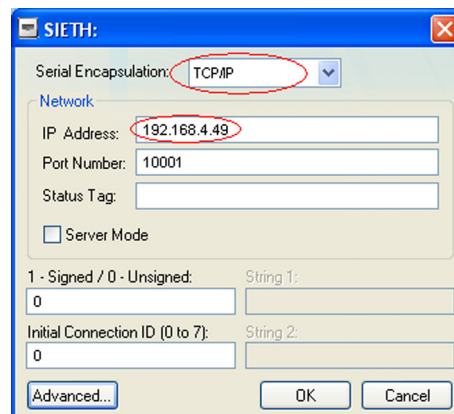
Press „Help“ before you select the driver in order to open the corresponding driver manual.



- In the „*Project Explorer*“, tab „*Comm*“ right-click on the driver „*SIETH*“ and from the context menu choose „*Settings*“:

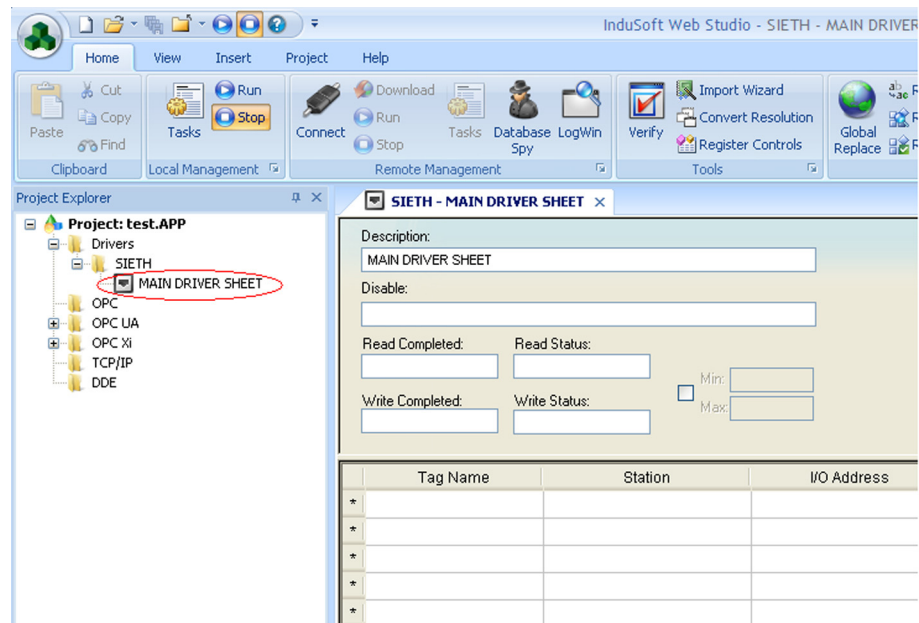


Under „*Serial Encapsulation*“ choose „*TCP/IP*“ and under „*IP Address*“ enter the IP address of the NETLink. Everything else will be left default:



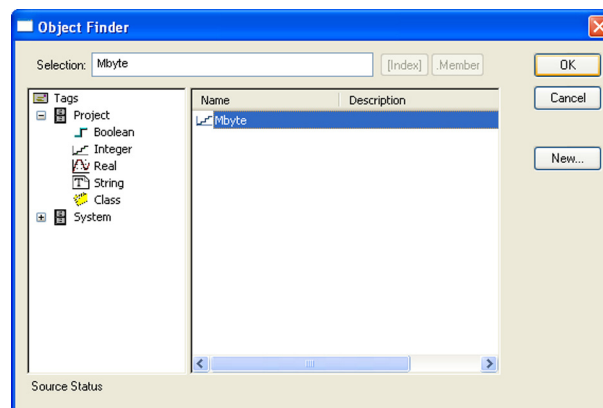
5.2 Setting up values to visualize

In the tree of the “*Project Explorer*” under “*Drivers*” -> “*SIETH*” you can find a “*Main Driver Sheet*”. Double-click either this or any other driver sheet:



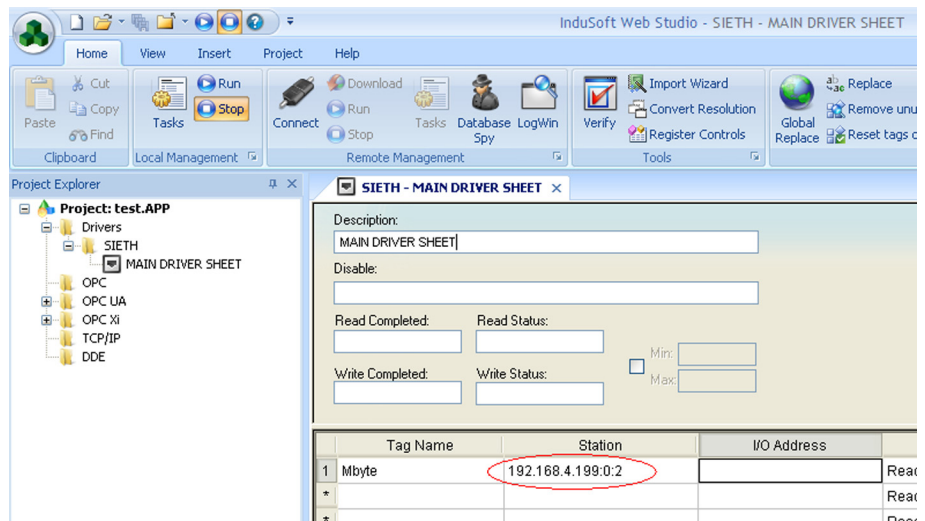
On this “*Driver Sheet*” you have to configure any values you choose to visualize.

- After double-clicking the first empty cell in the column “*Tag Name*” a dialog window opens, in which to choose the tag to specify. In this example the tag is called “*Mbyte*”:

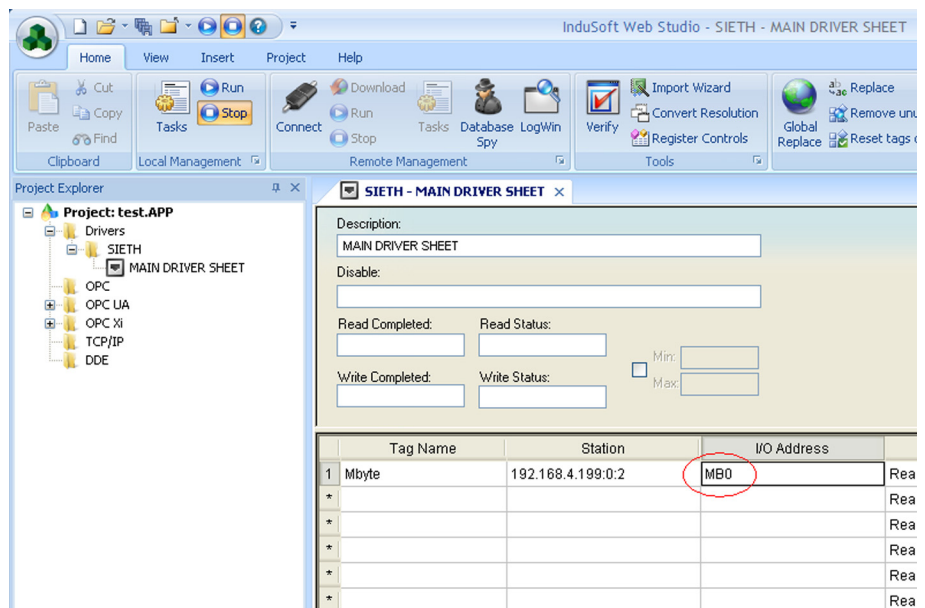


- Enter the IP address of the adapter, the rack number and the slot (the PLCs MPI address) under the column “Station” using this format:

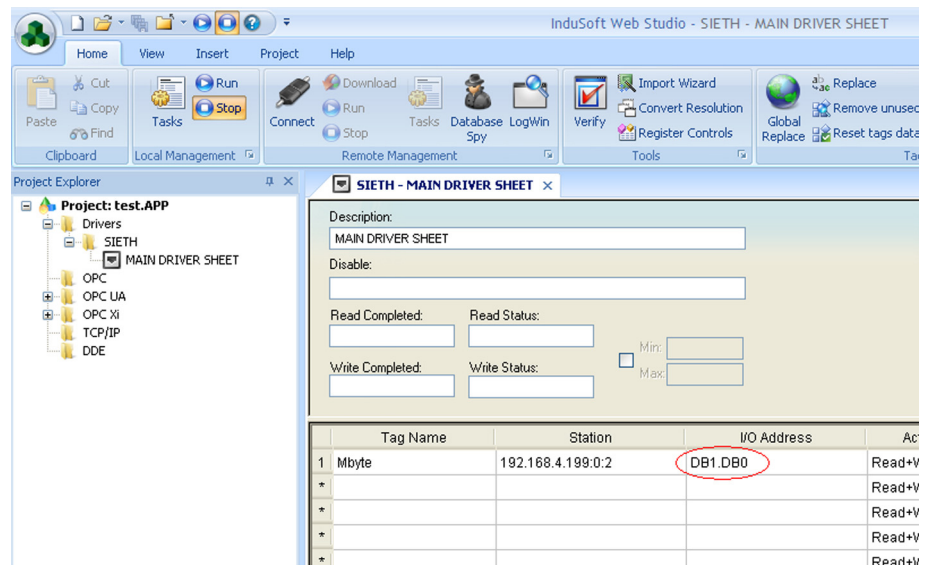
<IP address> : <Rack> : <Slot>



- Adjacent enter the memory address of the variable you want to access on the PLC under the column “I/O Address” (for further information please consult the “SIETH” driver manual):



- Important for S7-200 users!
The V registers of the S7-200 can be read by stating the DB1 registers. (For further information please consult the “SEITH” driver manual):



- Save the “Driver-Sheet” and run the application. The value contained in flag byte 0 (VB0 in a S7-200) will be saved and displayed in the tag “Mbyte”.

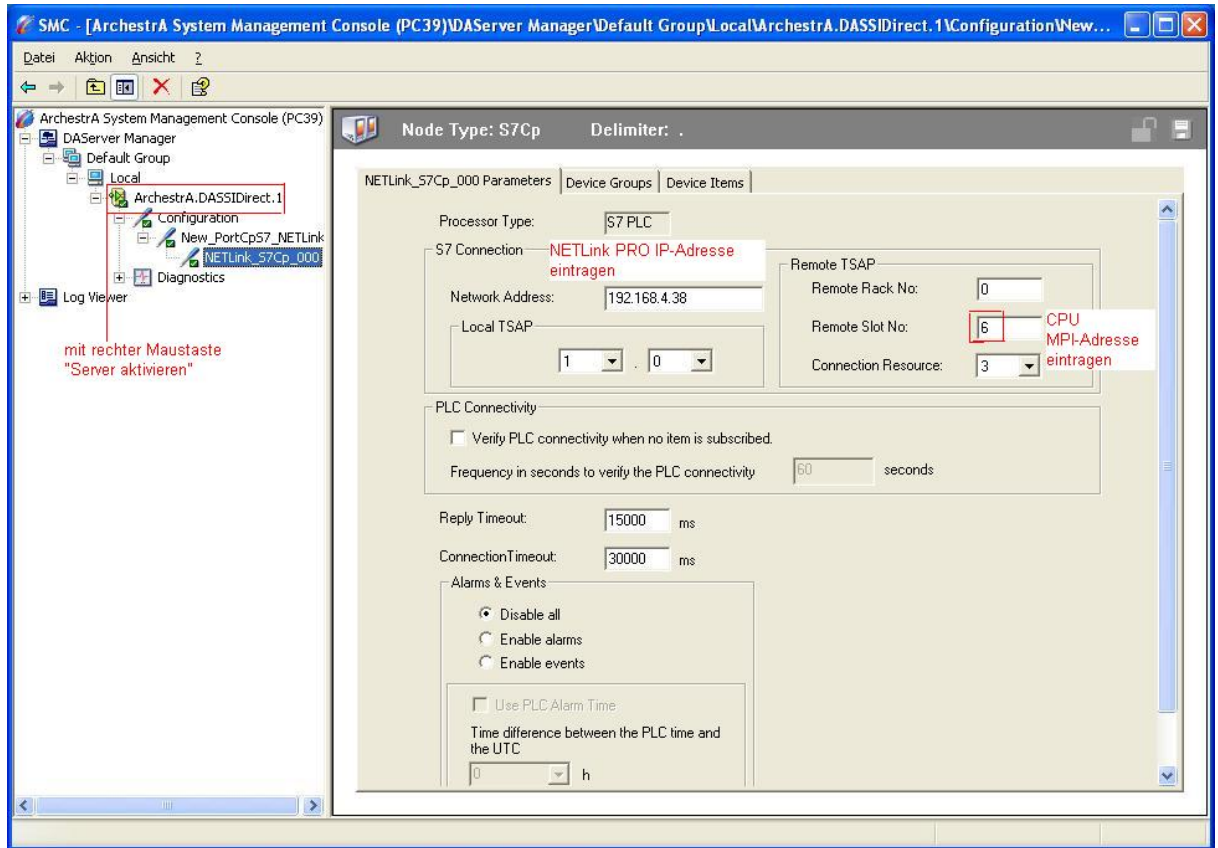
6 InTouch V9.5 (Wonderware GmbH)

(System Management Console 2.0 Version 5.1)

The following steps must be performed in the described sequence (status July 2007):

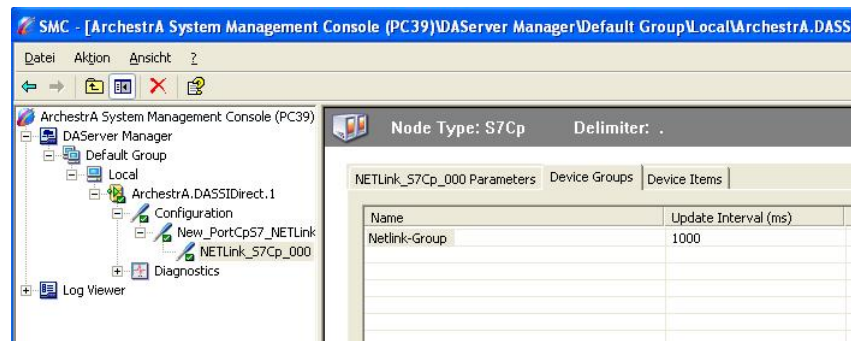
6.1 Starting the System Management Console

"Start->Programs->Wonderware->System Management Console"



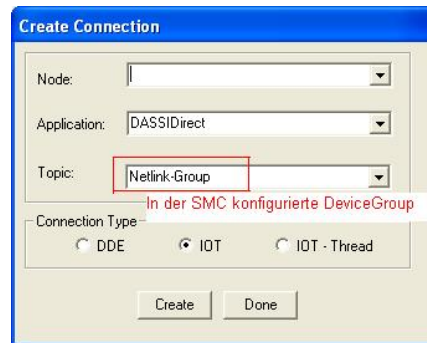
6.2 Configuring the Device Group

Enter Device Group (later the NETLink® will be addressed with this name from the WWClient)



6.3 Configuring the Wonderware Client

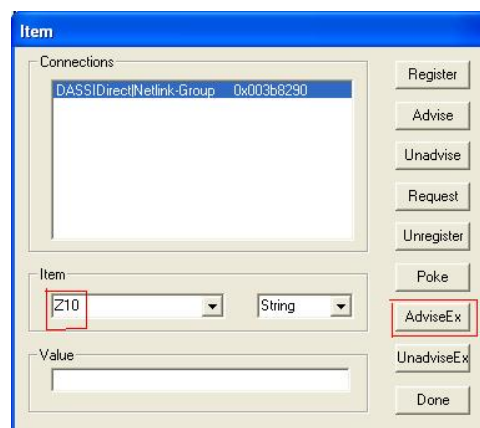
"Start -> Programs -> Wonderware Factory Suite -> Common-> WWClient" to establish connection



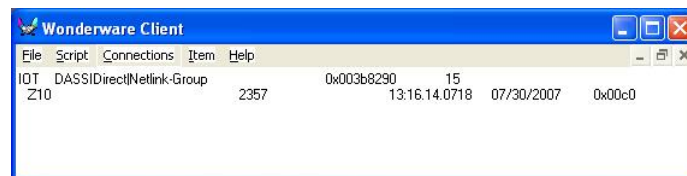
If the connection has been set correctly, the following display opens:



Configuring the item



If the Item configuration is correct and the SIDirect DAServer has been activated, the configured "Item" is updated in the "Wonderware Client" window.

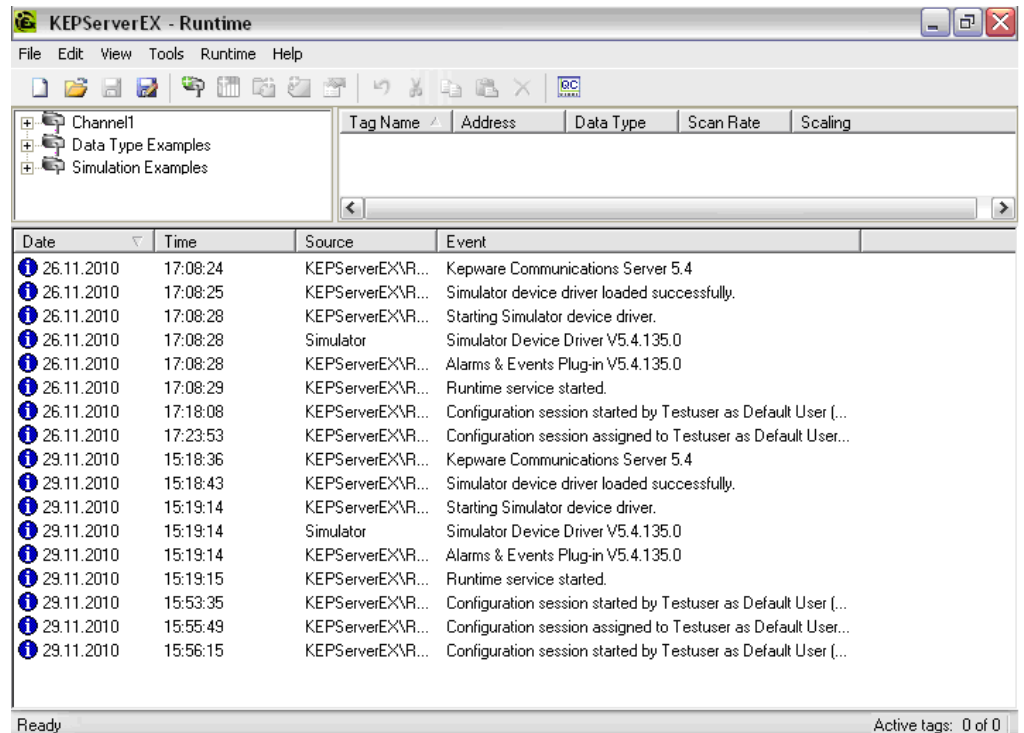


7 KEPserverEx V5.4.135.0 (KEPware Inc.)

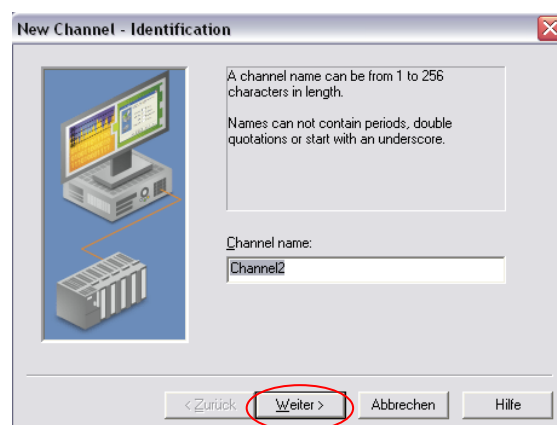
The following steps must be performed in the described sequence (status December 2010):

7.1 Configuring KEPserverEx

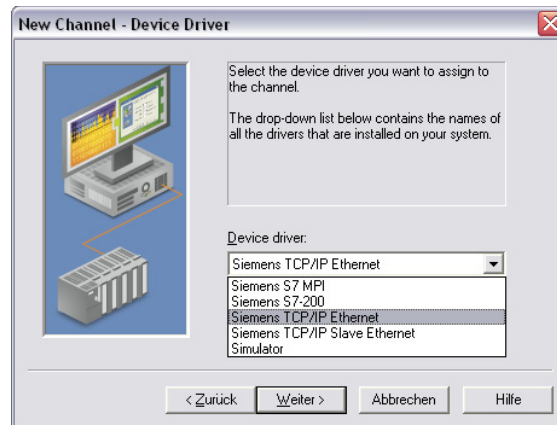
Start program module KEPServerEx, create a new project or right-click in the demo project and select “*New Channel*”.



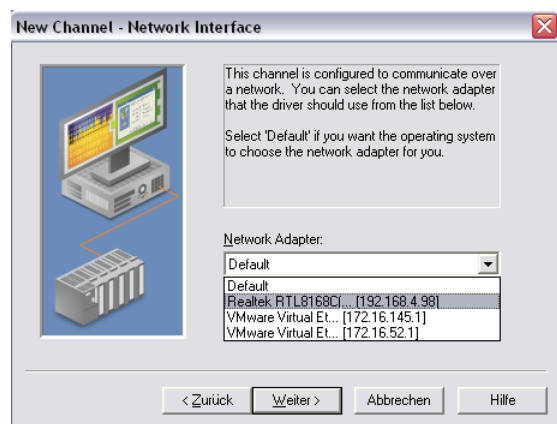
Enter a new name or leave the existing one and “*Continue*”



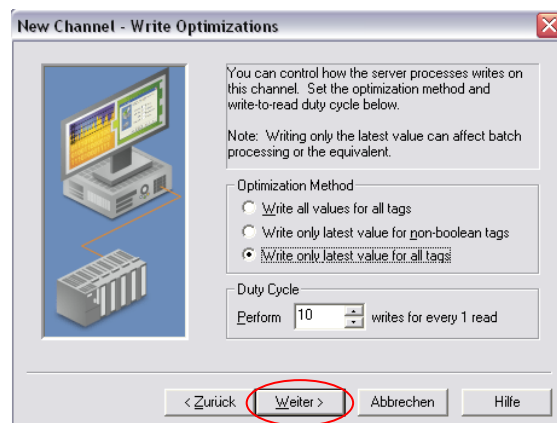
Select device driver “*Siemens TCP/IP Ethernet*”



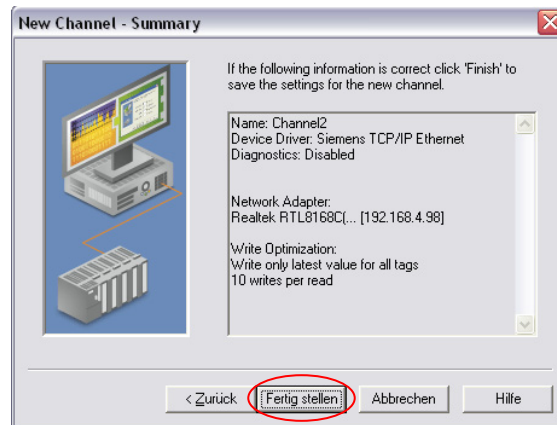
Select the computer's own network card



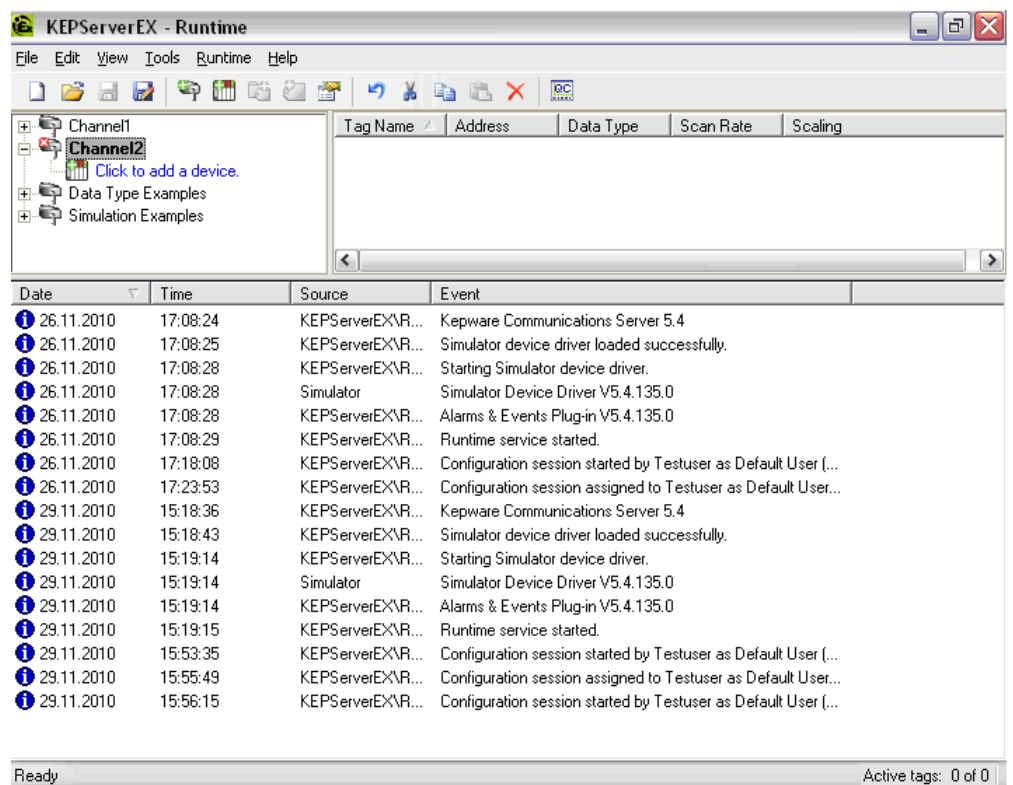
Leave default optimizations and confirm with “*Continue*”.



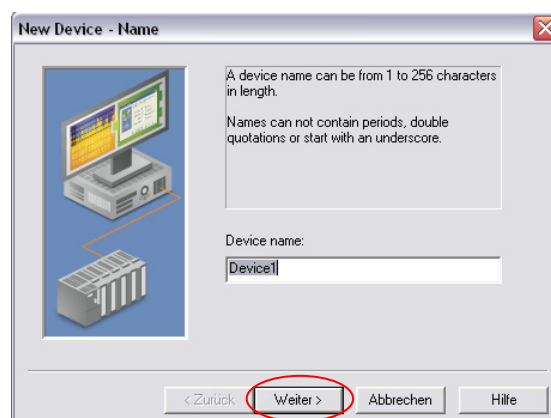
“Finish” the channel settings.



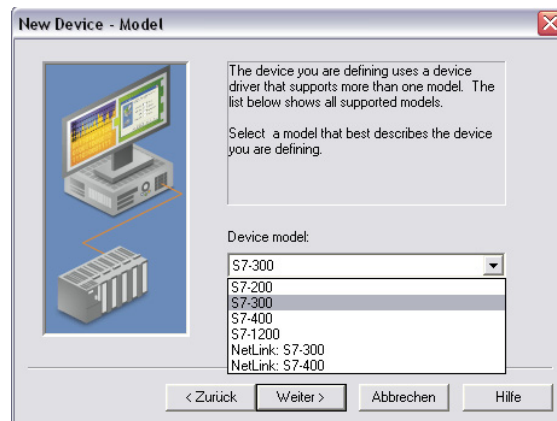
Select “Click to add a device” to assign the NETLink® as a device



Enter a new name or leave the existing one and “Continue”



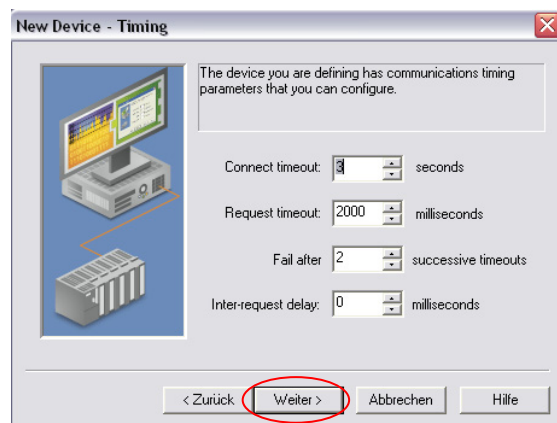
Select device model “S7-300”



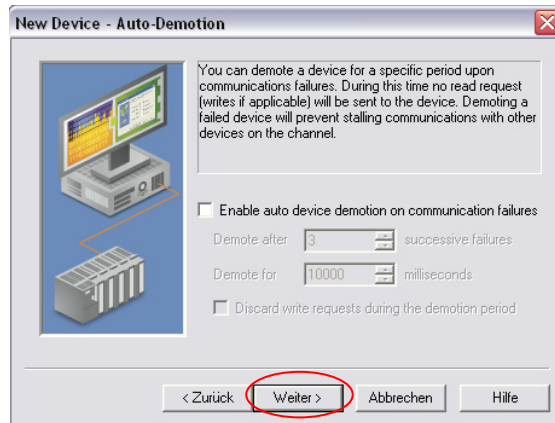
Enter the IP address of the connected NETLink® here.



Leave default timing and confirm with “Continue”.



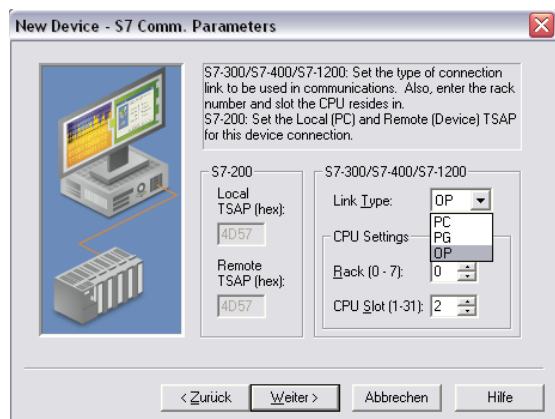
No changes at this point “Continue”



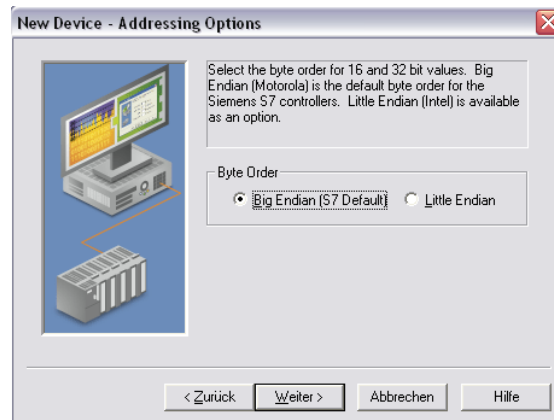
The communications port for RFC 1006 is 102 (default)



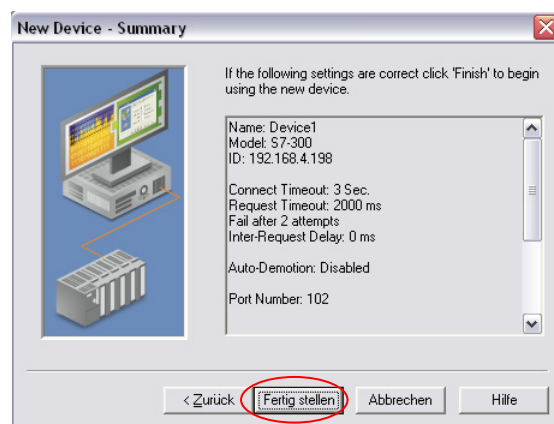
The link type must be set to “OP”!



Leave byte order at “Big Endian(S7 Default)”.

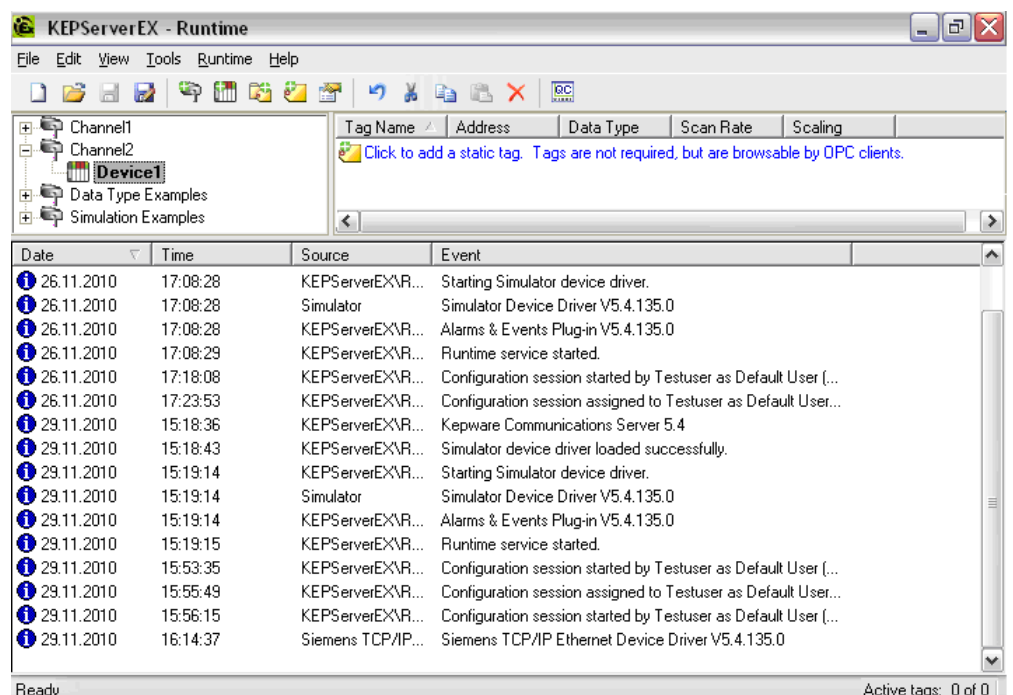


“Finish” the device settings.

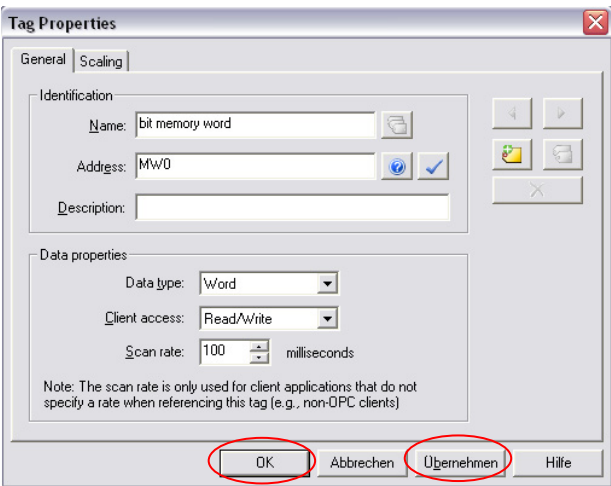


The following steps are provided as an example only and are not obligatory for customer applications. They serve as a visual check whether data exchange is taking place.

By clicking “Click to add a static tag” in this example, only one item will be assigned.



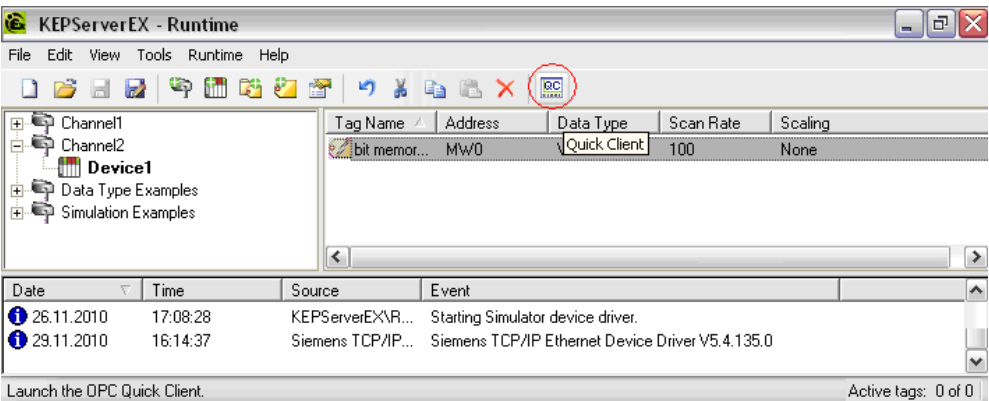
The flag word zero will be processed in the sequential program of the connected CPU.



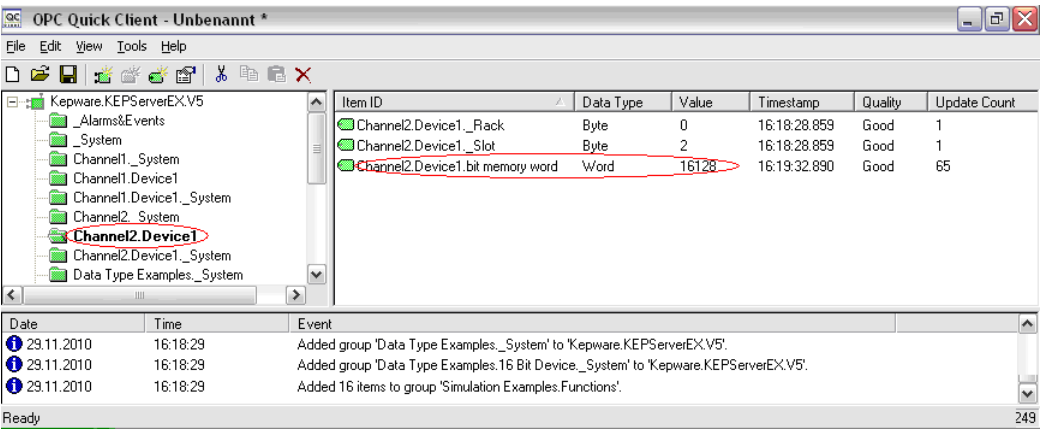
Complete with “Apply” and “OK”

7.2 Starting the OPC quick Client

The Quick Client can be started via the marked icon:



The program module *OPC Quick Client* opens and the status of the item is displayed by marking the channel and device you previously created

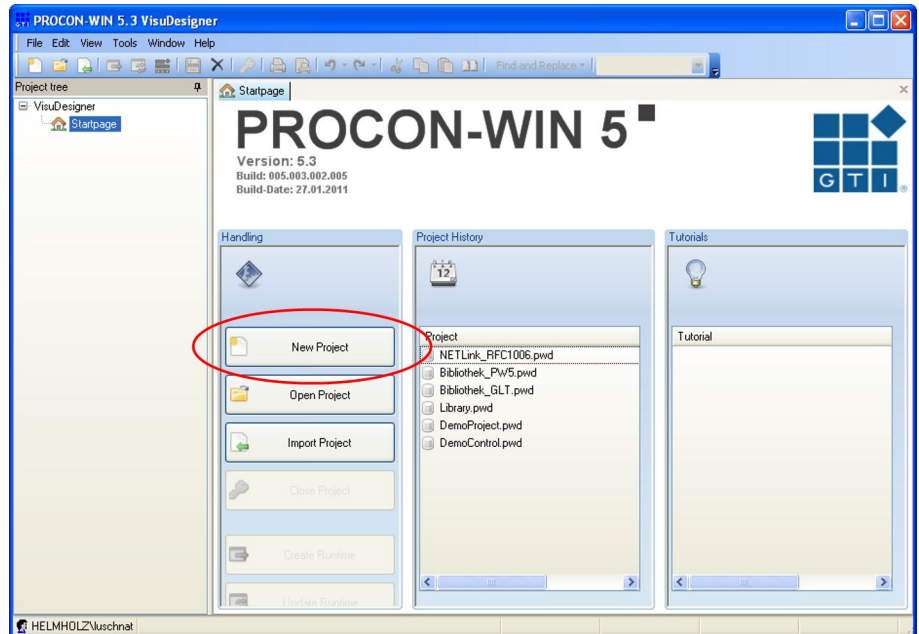


8 PROCON-Win V3.2 (GTI Control)

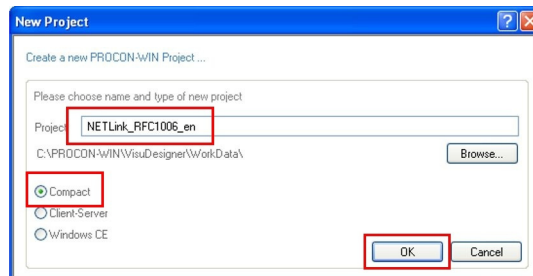
The following steps must be performed in the described sequence (Version July 2011):

8.1 Configuring the driver and connection

- Open *PROCON-WIN 5 VisuDesigner*.
- Create a new project by pressing „New Project“

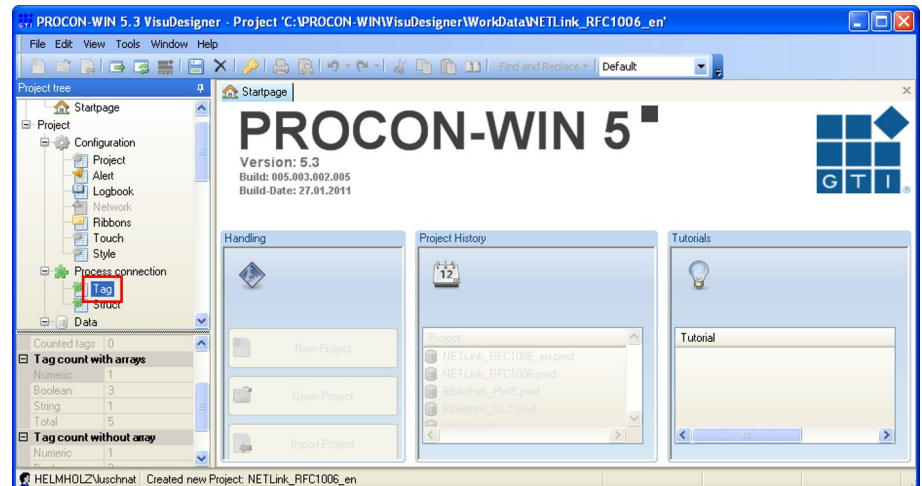


- Choose “Compact” and name the project.
- Confirm with “OK”.

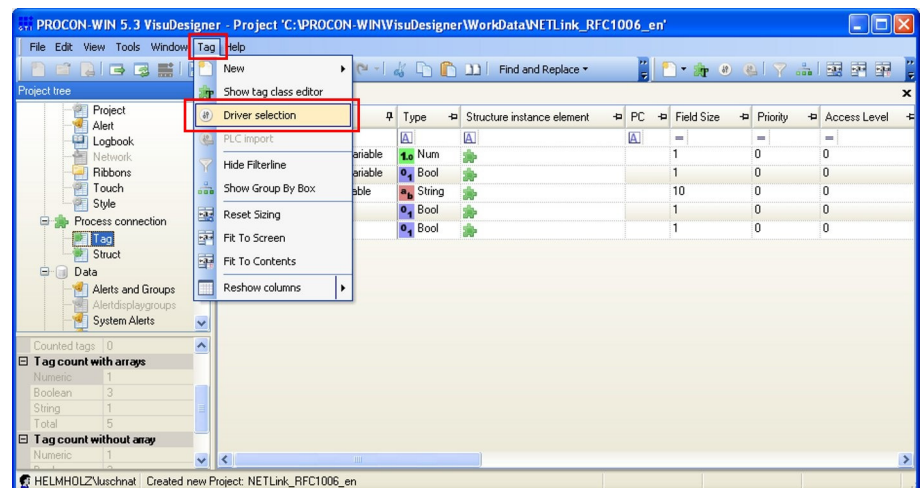


A new project is created and opened immediately.

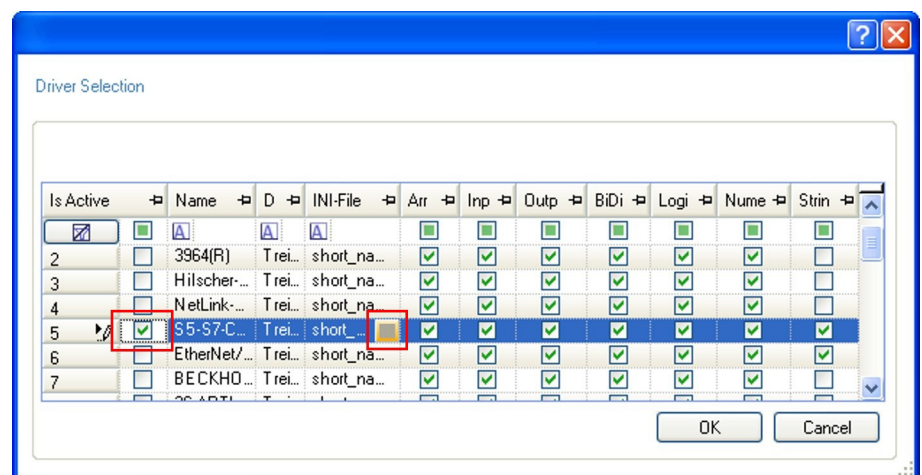
- Double-click „Tag“.



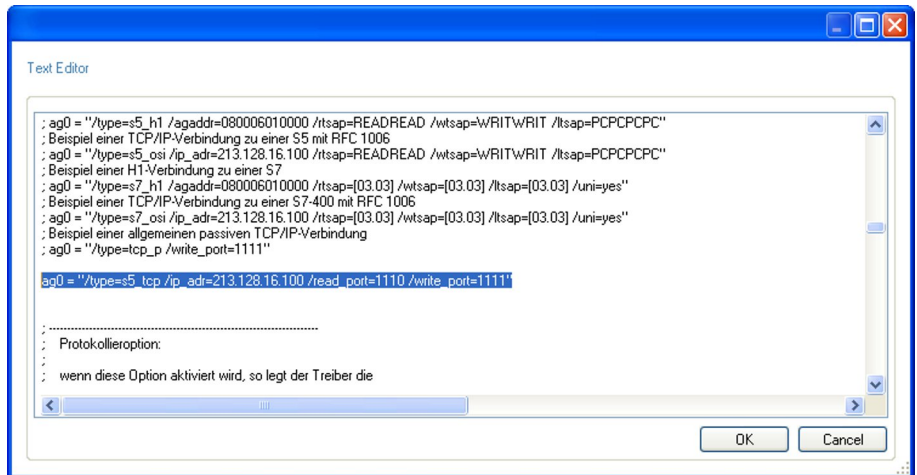
- From the menu bar click on “Tag” -> “Driver selection”



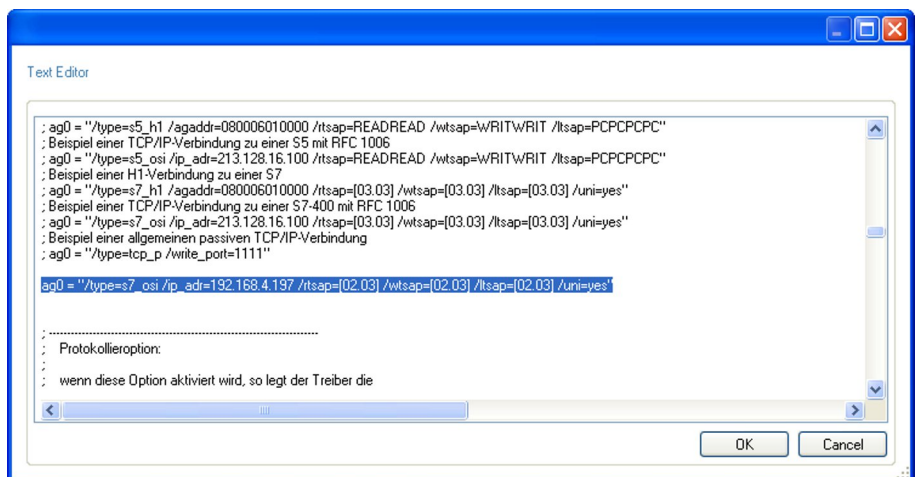
- Select „S5-S7-COMBI RFC 1006“.
- Click the button contained in the cell under the column “INI-File”.



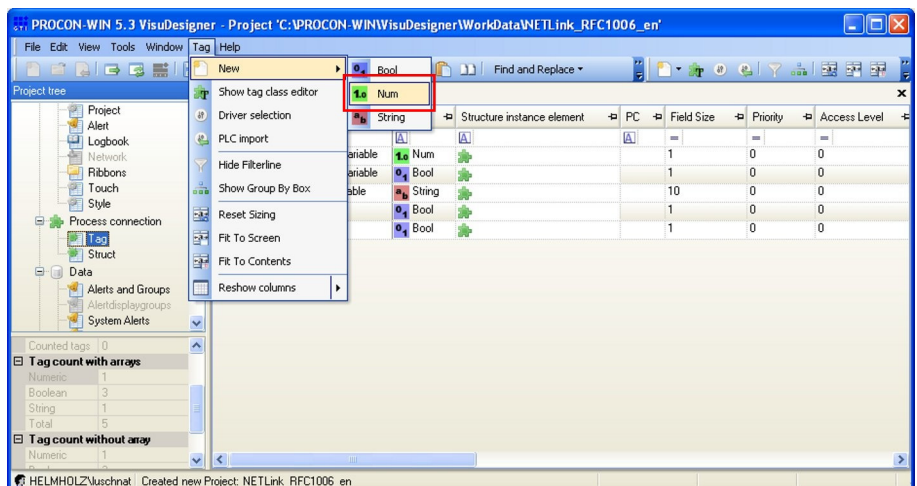
- A text editor opens.
- Search for this in color highlighted line:



- The highlighted line is to be replaced with the following:
`ag0 = "/type=s7_osi /ip_adr=XXX /rtsap=[02.OY] /wtsap=[02.OY] /ltsap=[02.OY] /uni=yes"`
- In place of the "XXX" enter the IP address of the NETLink
- Replace every "Y" with the MPI address of the PLC connected to the NETLink
- The resulting string should look something like this:



- Close the text editor and driver selection screen by pressing "OK"
- From the menu bar press „Tag“ -> „New“ -> „Num“.



- Fill the table with the following values:

Name	user-defined
Decimal places	0
Min PLC	-128
Max PLC	127
Min PC	0
Max PC	256
Driver	S5-S7-COMBI RFC 1006
IO	Input
Baustein-Typ	MERKER
Format	S7-BYTE

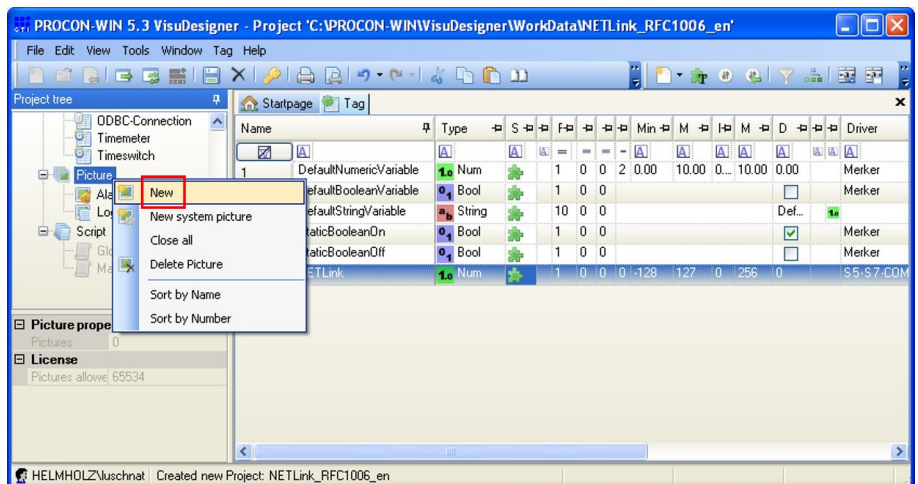
- Values not defined above are left at default.

Name	Type	S	F	M	Mi	M	Mi	M	Defa	Driver	I	[1]	[4]
1 StaticBooleanOff	Bool	1	0	0						Merker			
2 StaticBooleanOn	Bool	1	0	0						Merker			
3 DefaultStringVariable	String	10	0	0					Default	1.0			
4 DefaultBooleanVariable	Bool	1	0	0						Merker			
5 DefaultNumericVariable	Num	1	0	0	2	0.00	10.00	0.00	10.00	0.00			
6 NETLink	Num	1	0	0	-128	127	0	256	0	S5-S7-C...	1	0	MERKER

- Save the project (STRG+S).

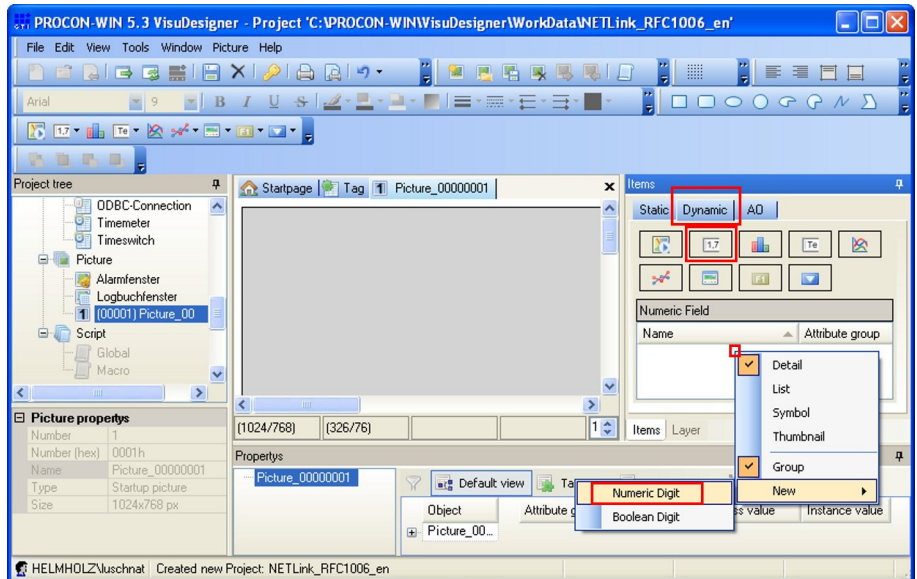
8.2 Creating a Picture

- Right-click on “Pictures” and select “New”.

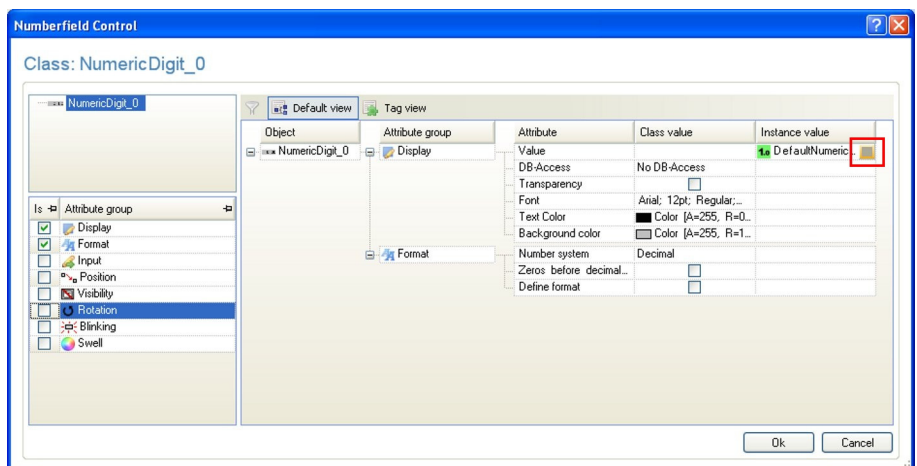


- A new Picture is created and displayed
- Click the tab “Dynamic” under “Items” and then “Numeric Field”

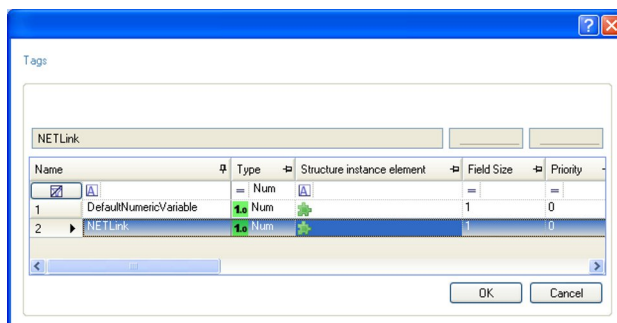
- Now right-click on the white area beneath “Dynamic Symbol” and choose “New” -> “Numeric Digit”



- Press the button contained in the cell under column “Instance Value” row “Value”.

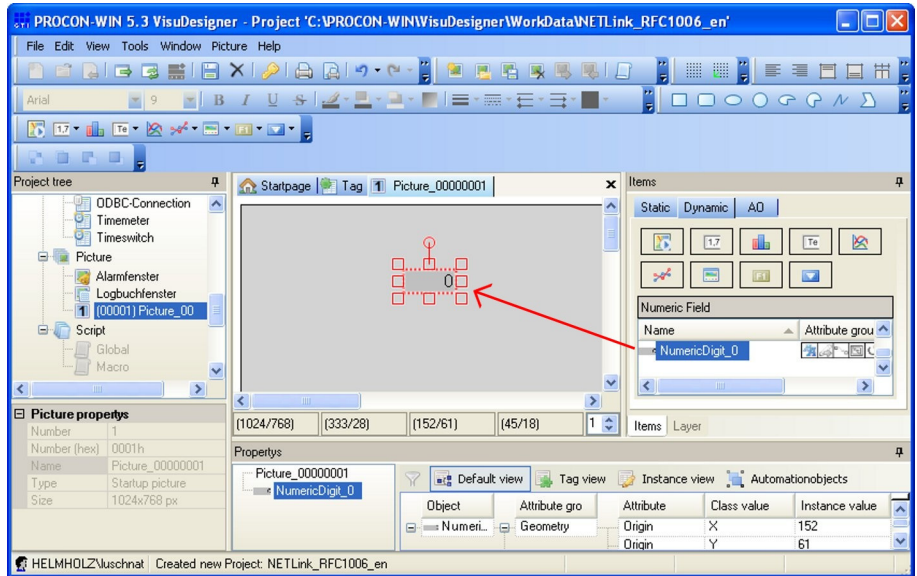


- Choose the afore created tag and close the window with “OK”.

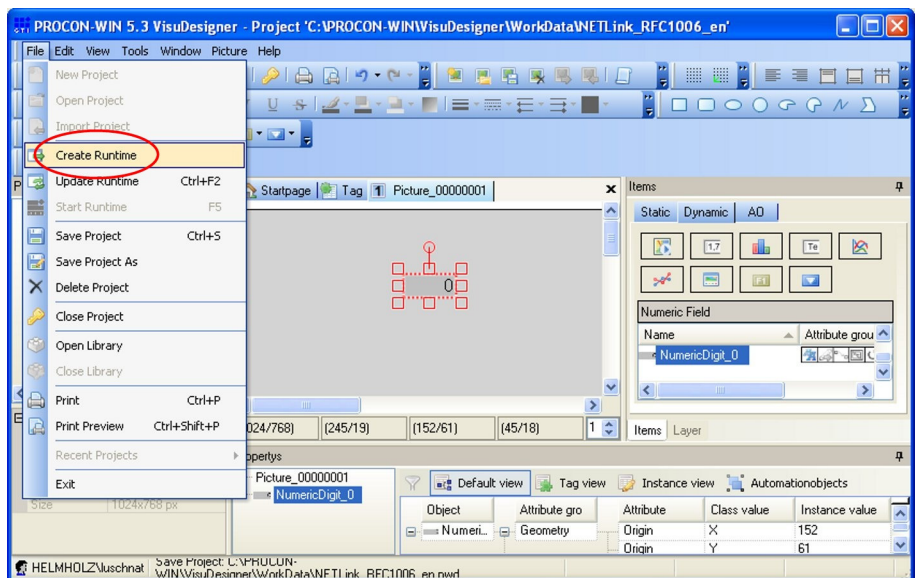


- Close “Numberfield Control” by pressing “OK”.

- Create an instance of the newly created numeric digit by pulling it on the picture using drag & drop.

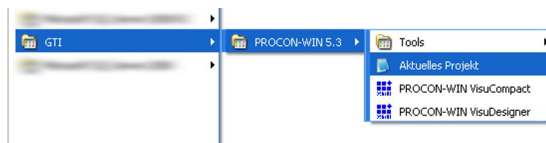


- Save the project (CTRL+S) and from the menu bar press "File" -> "Create Runtime".

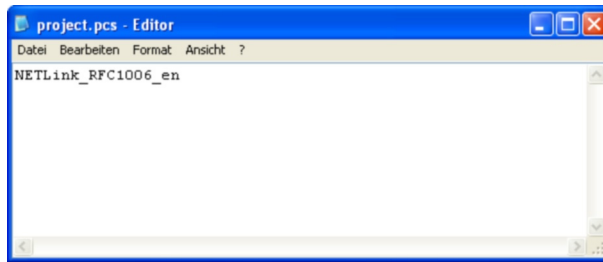


If no start menu entry exists, you can find the file "projects.pcs" in the folder "\\PROCON\\WIN\\Projects". It can be opened with a text-editor!

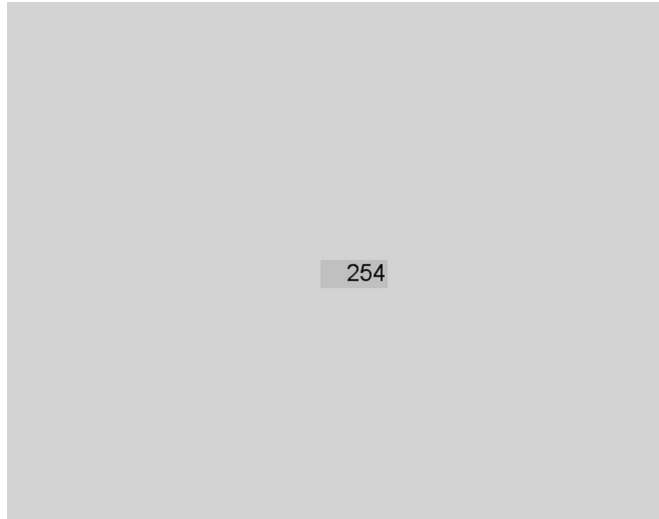
- Open the Windows start menu and select "Aktuelles Projekt" under "All programs" -> "GTI" -> "PROCON-WIN 5.3"



- Enter the name of the project in the text file and save it.



- Now start „PROCON-WIN 5 VisuCompact“.
- A numeric field containing the content of the flag byte 0 in decimal format should be visible now.



- To close *VisuCompact* double tap “Esc”

9 VisAM Win32 (VISAM GmbH)

The following steps must be performed in the described sequence (status May 2008):

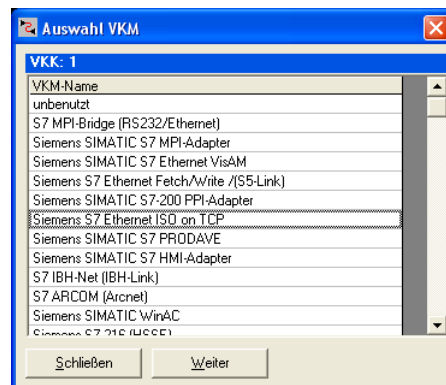
9.1 Configuring VisAM Win 32

Open the program module VisAM editor

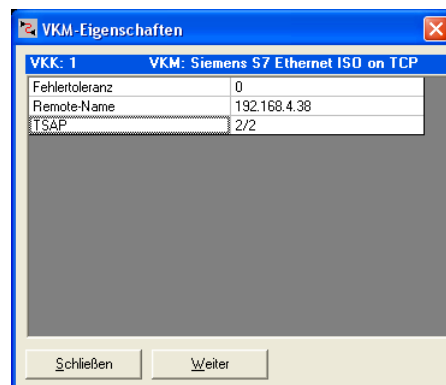
- Communication -> Select channels
- Click assignment 1 in the communication channel selection.



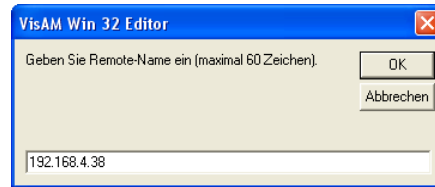
In the selection, select assignment “*Siemens S7 Ethernet ISO on TCP*” as the VKM name and confirm with “*Continue*”.



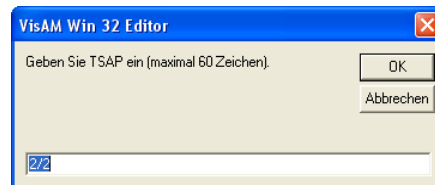
Click the remote name and...



...enter the IP address of the NETLink®

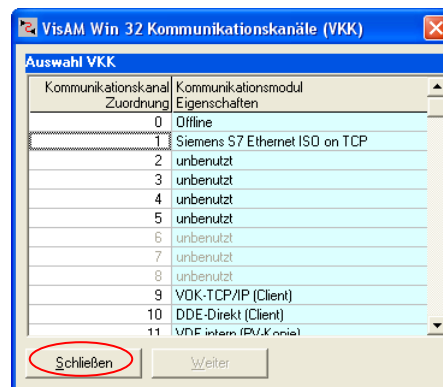


Confirm with “OK” and click TSAP...



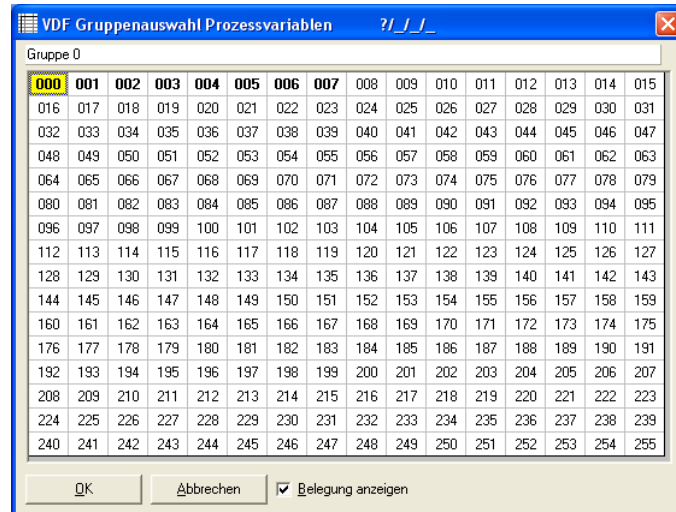
...and enter address. In this case 2/2 for bus address 2, rack 0, slot 2 (see the relevant chapters with the “Address conversion table” in the NETLink® manual).

Confirm with “OK”.

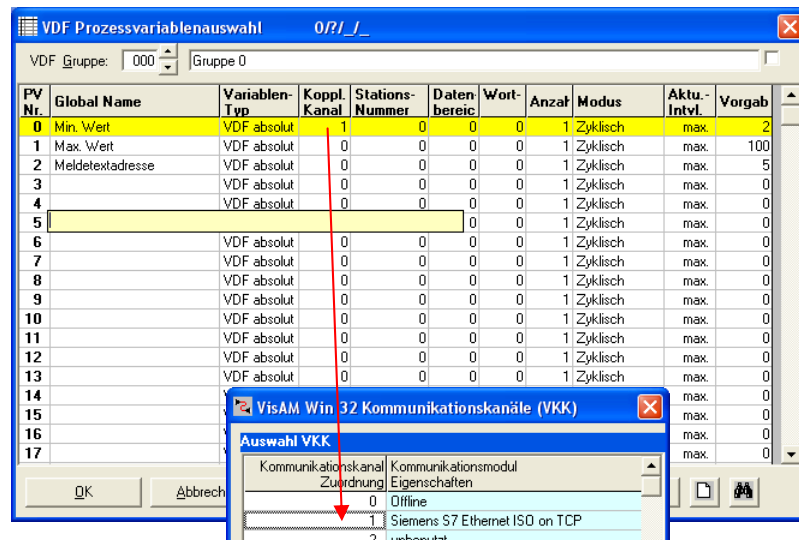


You have now created the communications channel and can apply the settings with “Close”.

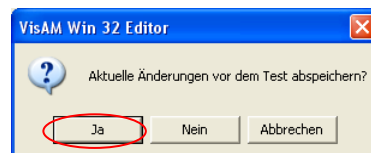
Select Communication -> VDF Data Field



Select Group 0 and click the “000” field to activate process variable selection.



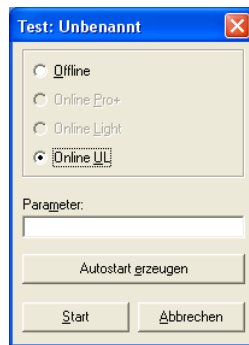
Coupling channel 1 is referenced to the previously defined communications channel. Confirm with “OK”.



Save the settings.

9.2 Starting visualization

Select Project -> Test (hotkey F5)



Select "Online UL" and click "Start"

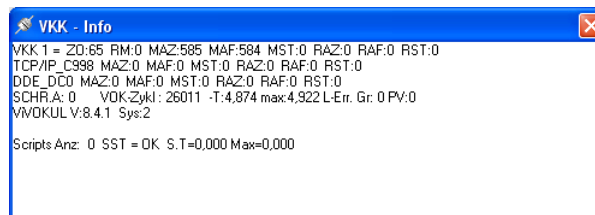
Process visualization opens and the communications link is started.



The connection monitor switches from "offline" to "online" mode.



The transmission information can be displayed in Info.



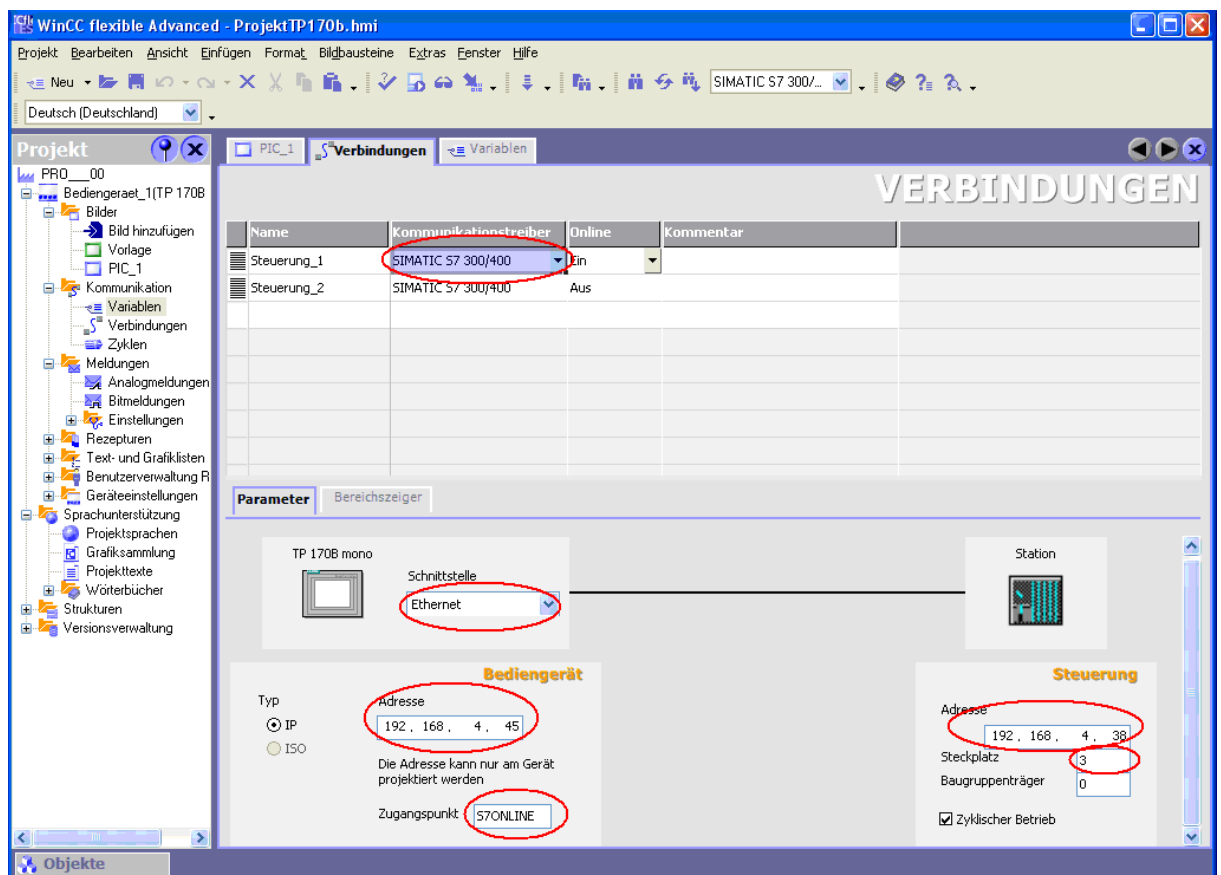
10 WinCC flexible 2005/2007 (Siemens AG)

The following steps must be performed in the described sequence (status April 2008):

10.1 Configuring connections

Start WINCC flexible Project and open the connections in the communications register:

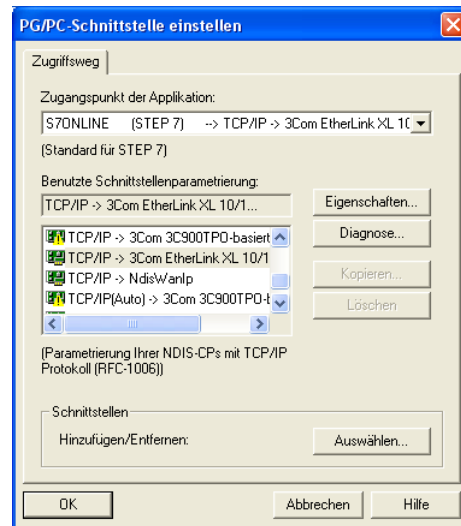
- Select communications driver "SIMATIC S7 300/400"
- Interface: Ethernet
- The operator panel address is the local IP address of the computer network card
- Access point: S7ONLINE
- The Control address is the IP address set in NETLink®
- The Slot is the MPI address of the CPU to be addressed



10.2 Configuring the PG/PC interface

In the control panel, open the “*Setting the PG/PC Interface*” module.

- Select the network card with protocol “*TCP/IP*” installed in the computer system as the “*Used Interface Parameterization*”.
- Check whether “*S7ONLINE (Step7) --> TCP/IP -->...*” is active for “*Access point of application*”
- Confirm with “*OK*”.



All variables that are linked to “*Controller_1*” can now be accessed via the RFC 1006 protocol.

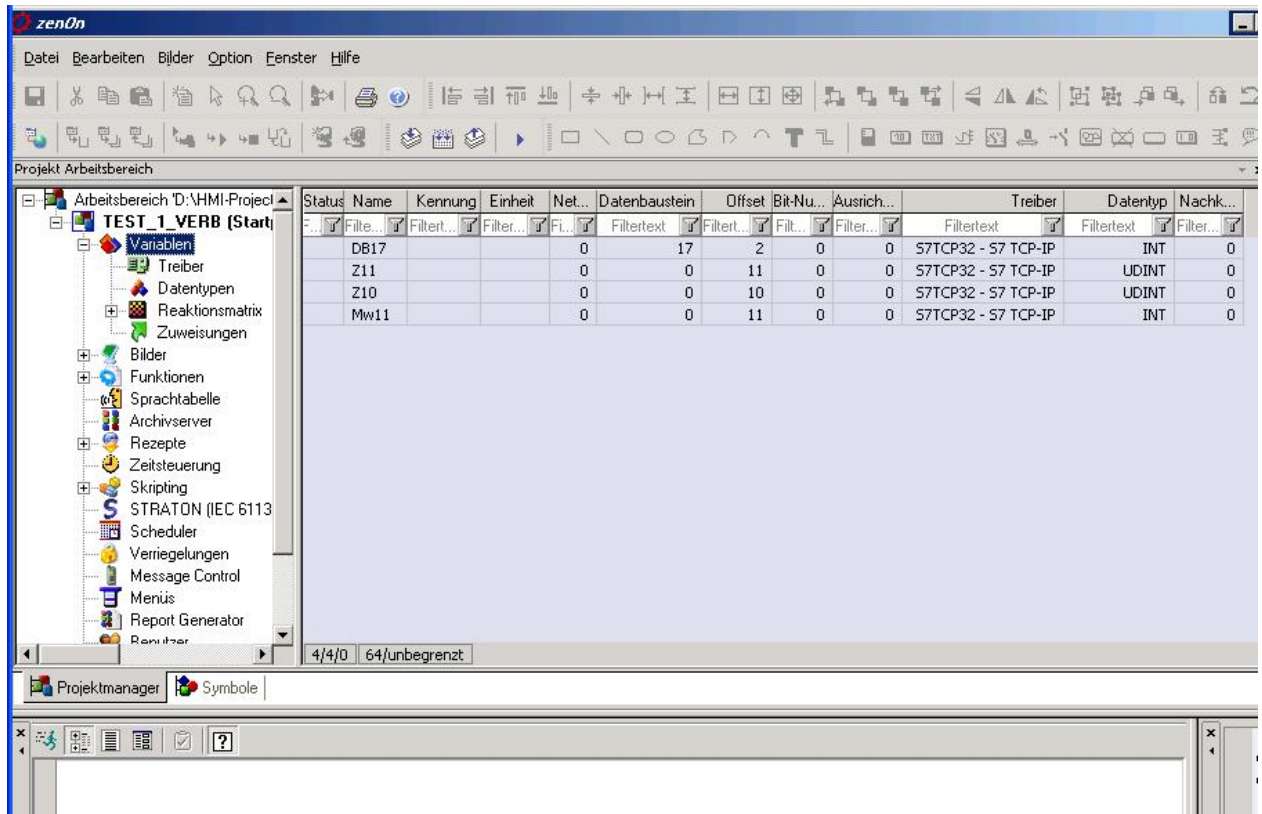
11 ZenOn V6.2 (COPA-DATA)

The following steps must be performed in the described sequence (status August 2007):

11.1 Configuring Zenon

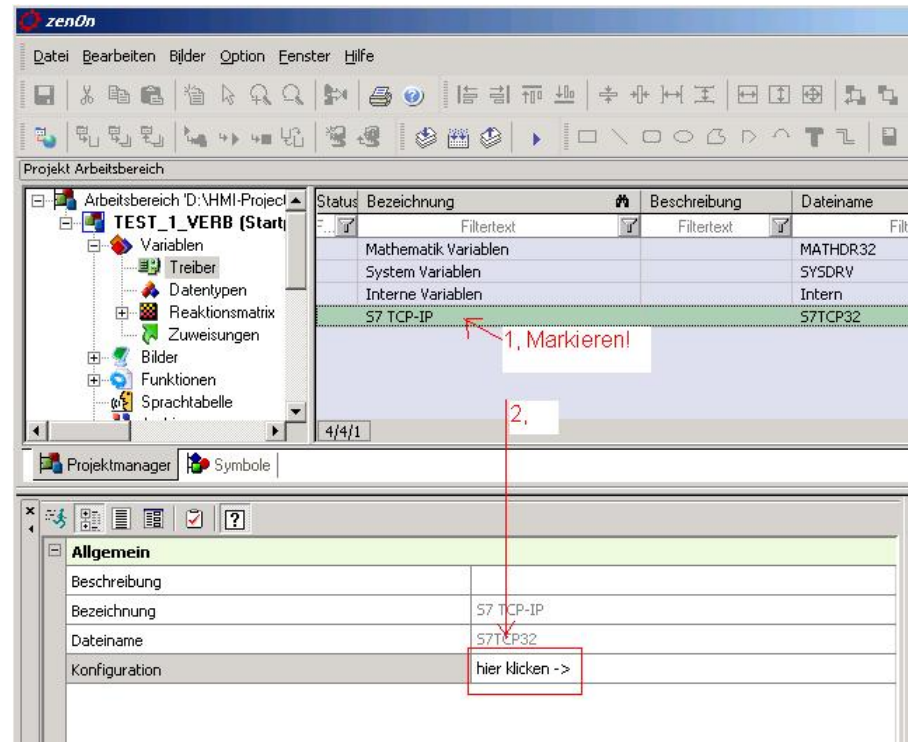
Start Zenon and create a new project or adapt an existing one and define variables.

Configuring variables:



11.2 Setting the driver

- Mark “S7 TCP-IP”
- Press “Click here->” in the configuration

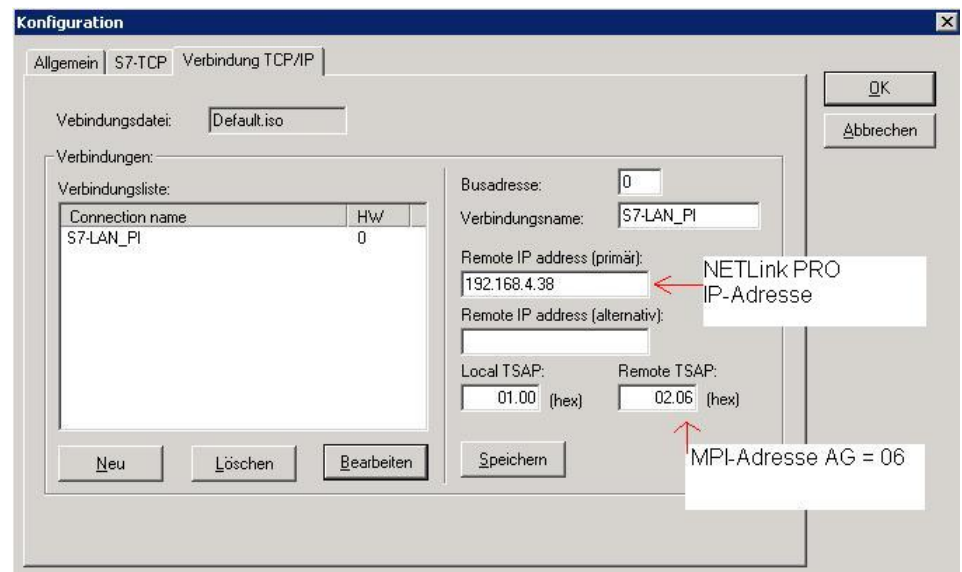


11.3 Driver configuration

- “New” button:
- Enter data
- (remote IP address = IP address from NETLink®
Remote TSAP = MPI address of PLC)
- First the “Save” button
- Then “OK” button

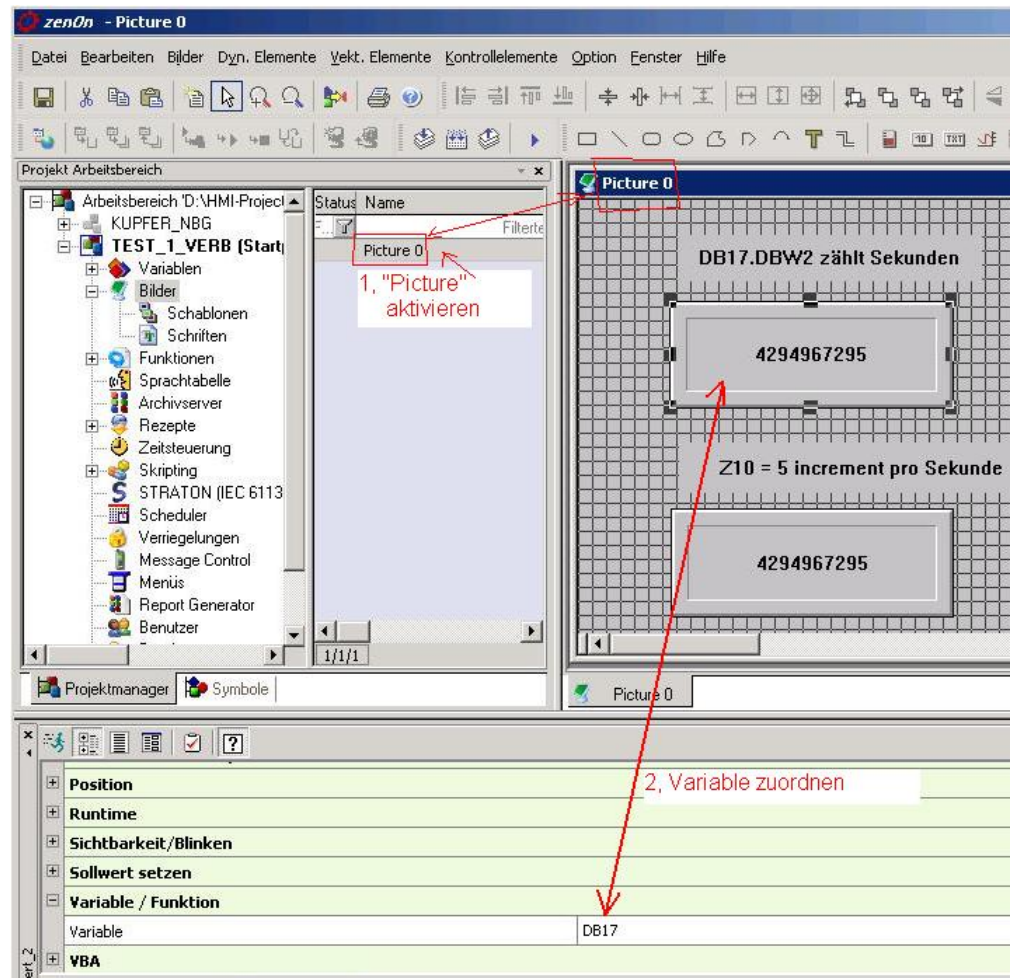


First the “Save” button
and only then confirm
“OK”.

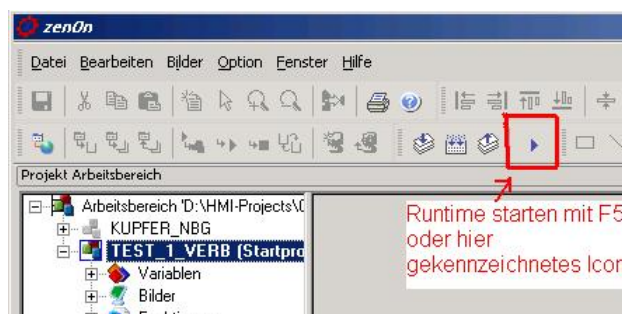


11.4 Integrating variables in images

Configuring images



Finally, start the runtime:



12 Troubleshooting

The points described here show some typical errors that can occur when using the RFC 1006 function.

Please also refer to the descriptions for troubleshooting in the accordant NETLink® manual!

If a problem is not described here and this manual does not provide any information on how to remedy it, the support of Systeme Helmholtz GmbH will gladly help you to solve the problem.

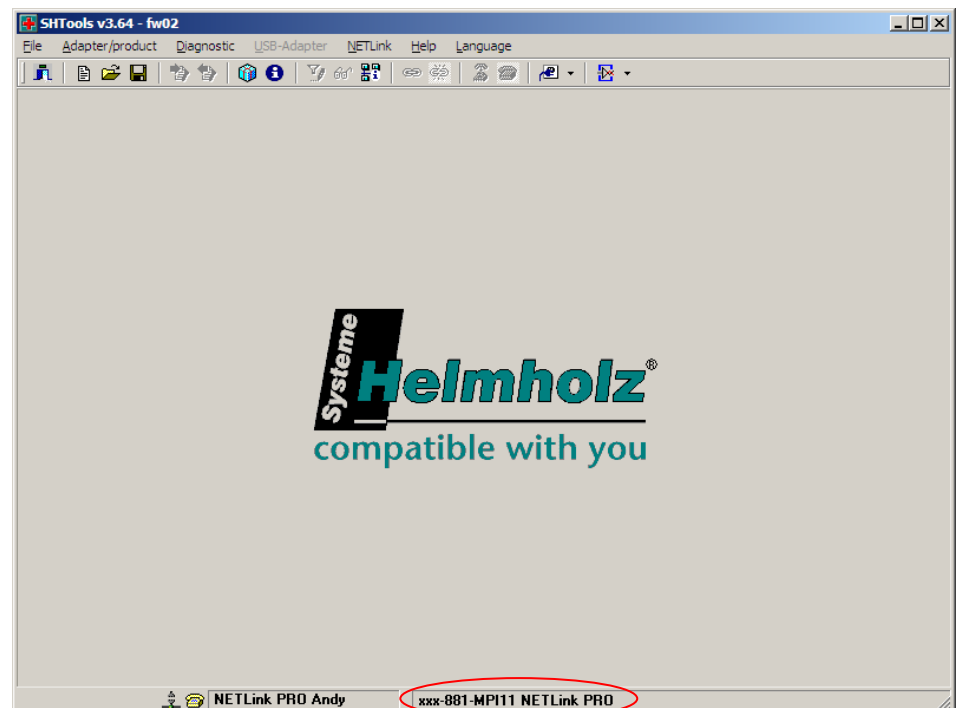


A firmware update on the NETLink® WLAN must always be performed via the network socket.

Q: How is a firmware update performed in a NETLink® adapter?

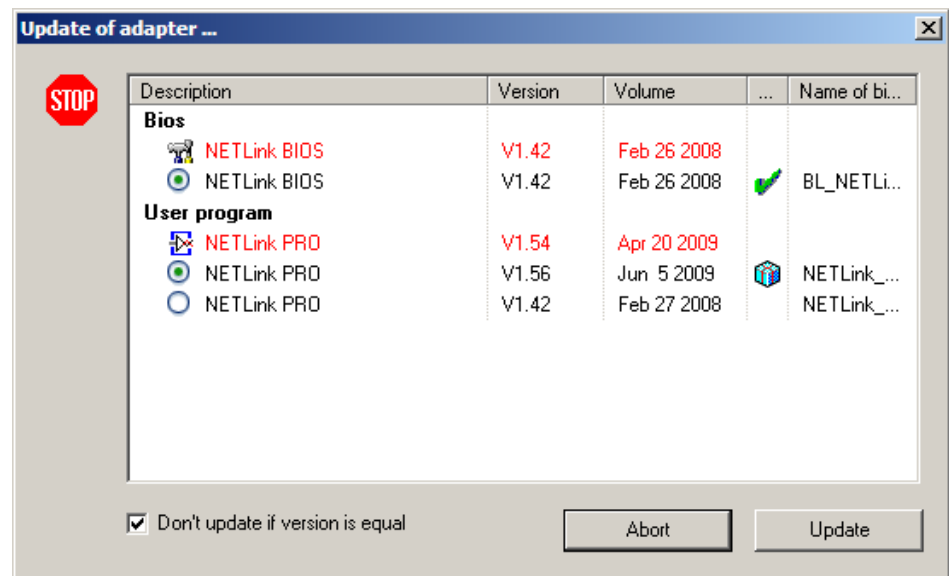
A: The following steps must be performed:

- 1) Download the up-to-date “SHTools” software from the Systeme Helmholtz web site and install this on your computer.
- 2) After “SHTools” has been started, make sure that the appropriate NETLink® product is activated on the status bar



If there appear another product, so simply press the right mouse button over the status bar and select the product based on its name and order number in the dialog box that then opens.

3) After you have pressed the “Adapter->Update adapter” menu, the dialog box shown below appears (example):



To perform an update from a firmware version lower than V1.42 to a version higher than V1.42, it is first necessary to update to version 1.42 as an intermediate step.

After that, an update to all higher versions can be performed in a further step.

Q: Why do I get an address conflict when trying to communicate via Step 7 with the RFC 1006 mode activated even though the station-related address has been adapted in the driver?

A: You have probably changed your own address in the Web interface (default = 0). The NETLink® automatically tries to go online with this address on the bus in RFC mode. Conflicts will occur if another node uses the same address. In this case, the altered entry in Step 7 is ignored. Check the status of the active stations in the Web interface.

Q: What must I observe when calling your technical support?

A: Please have all relevant data of your system constellation with the connected stations and program modules at hand when you contact technical support at Systeme Helmholtz GmbH.

13 Directory of Sources

INAT-OPC-Server

(http://www.inat.de/index.php?18&backPID=18&tt_products_sof=236)

InduSoft Web Studio v7.0

(<http://www.indusoft.com/indusoftart.php?catid=1&name=IWS/webstudio>)

InTouch V9.5 (Wonderware GmbH)

(<http://global.wonderware.com/EN/Pages/WonderwareInTouch-HMI.aspx>)

KEPserverEx V5.4.135.0

(http://www.kepware.com/Products/OPC_Servers.html)

PROCON-Win V5.3 (<http://www.gti.de/index.php?id=45>)

S7/S5 OPC-Server

(http://www.helmholz.de/prod.d,18_30_34.html?p_id=39)

VisAM Win32

(http://www.visam.de/03_produkte/visam/index.php)

WinCC flexible 2005/2007

(http://www.automation.siemens.com/hmi/html_00/products/software/wincc-flexible/index.htm)

ZenOn V6.2 (<http://www.copadata.at/de/ger/home.html>)